

## HOW TO 3D PRINT WITH THE ULTIMAKER S5 USING THE CURA SOFTWARE

### Standard Prints & PVA Supports



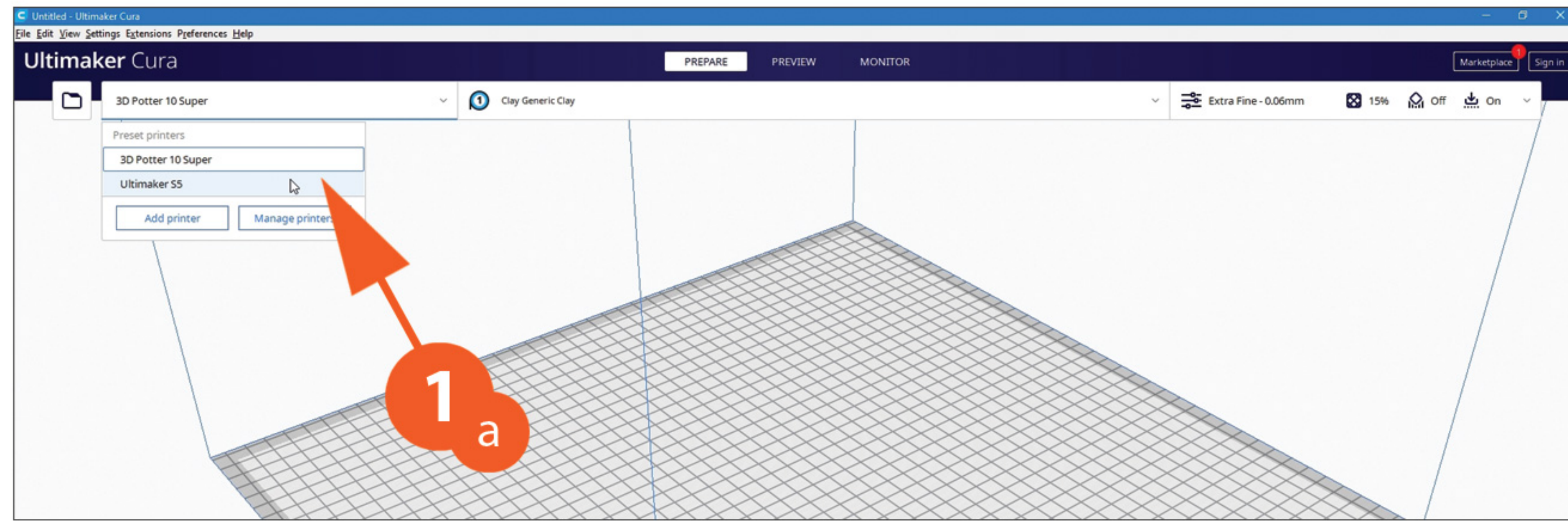
Version v1

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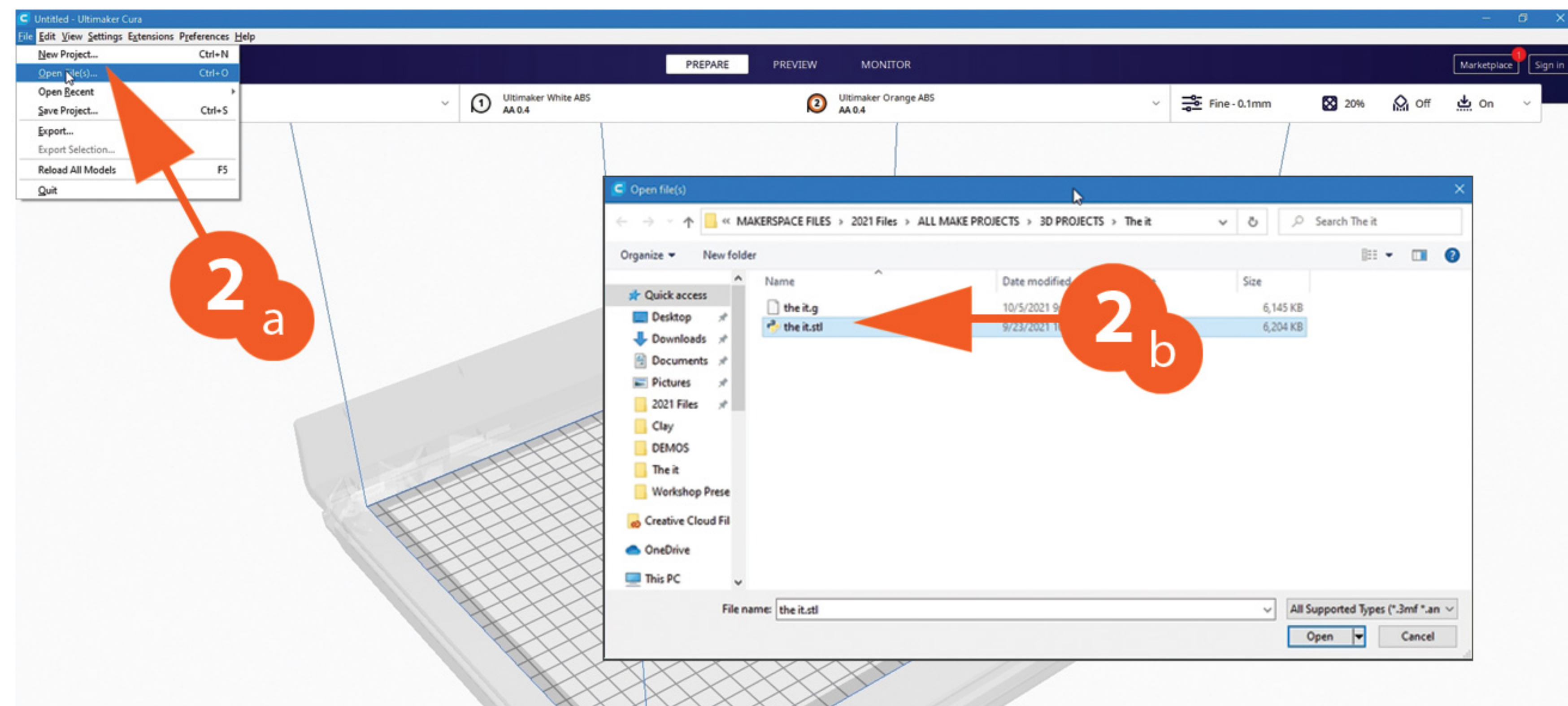
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**1**

Open Cura.

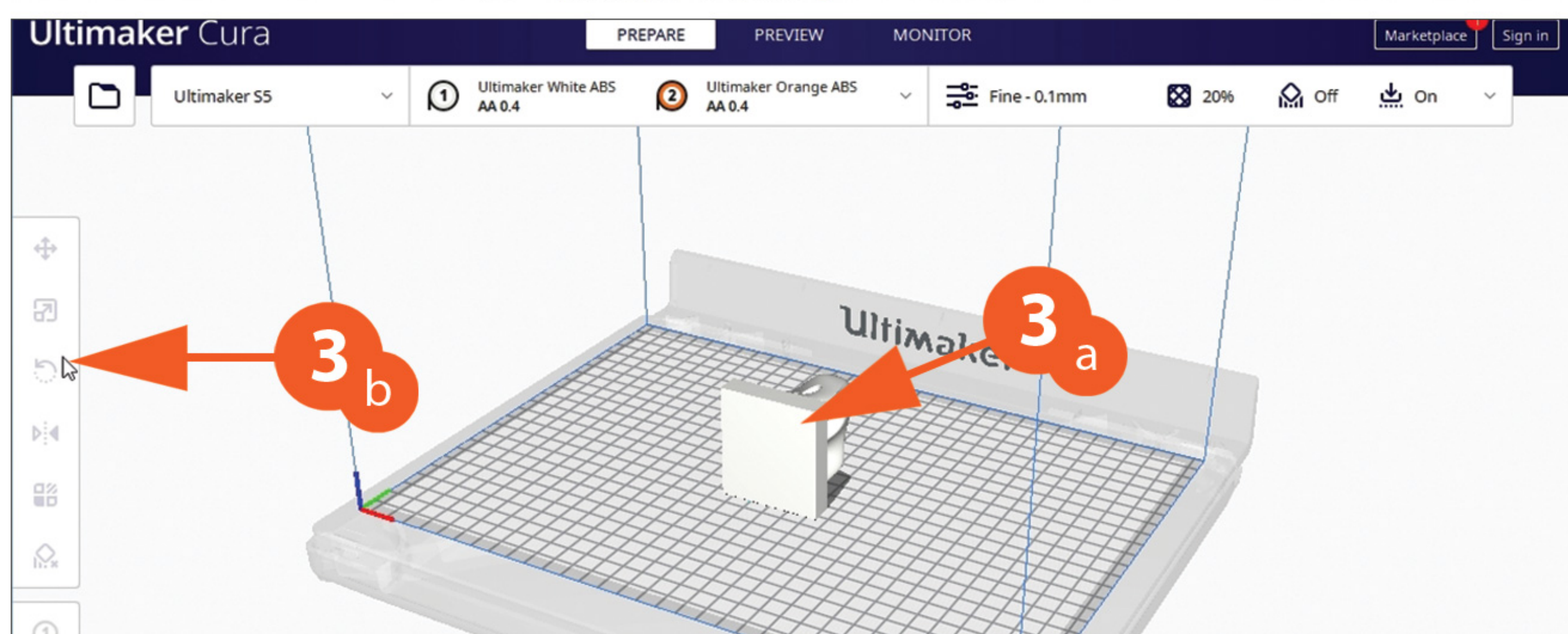
1a - Set Profile to the Ultimaker S5 printer.



**2**

2a - Open file.

2b - Select your; STL, OBJ or 3MF File.



**3**

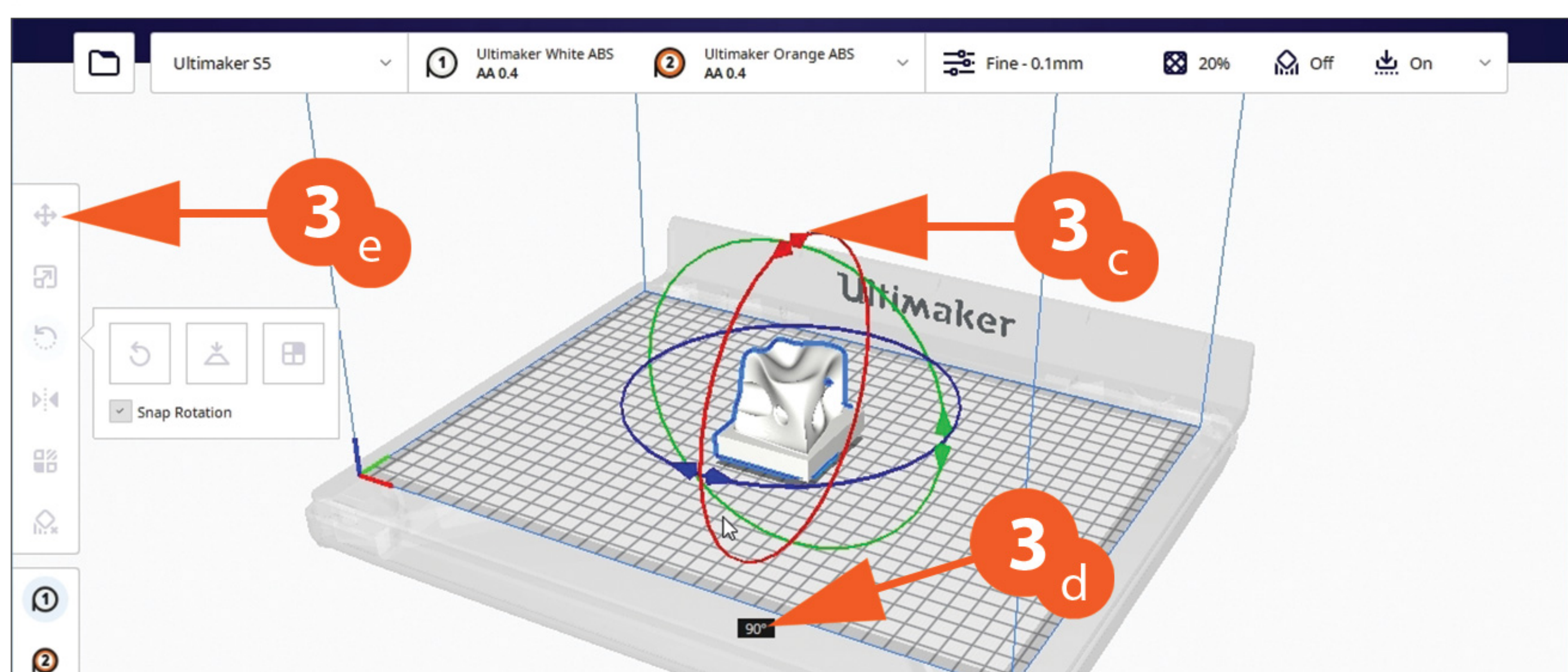
3a - Select your object.

3b - Select the Rotate icon, if you want to change the orientation.

3c - Choose 1 of the rings to rotate the object.

3d - Rotate to the desired position.

3e - If you want to move your object, Select the Move icon, & select your object and move it.

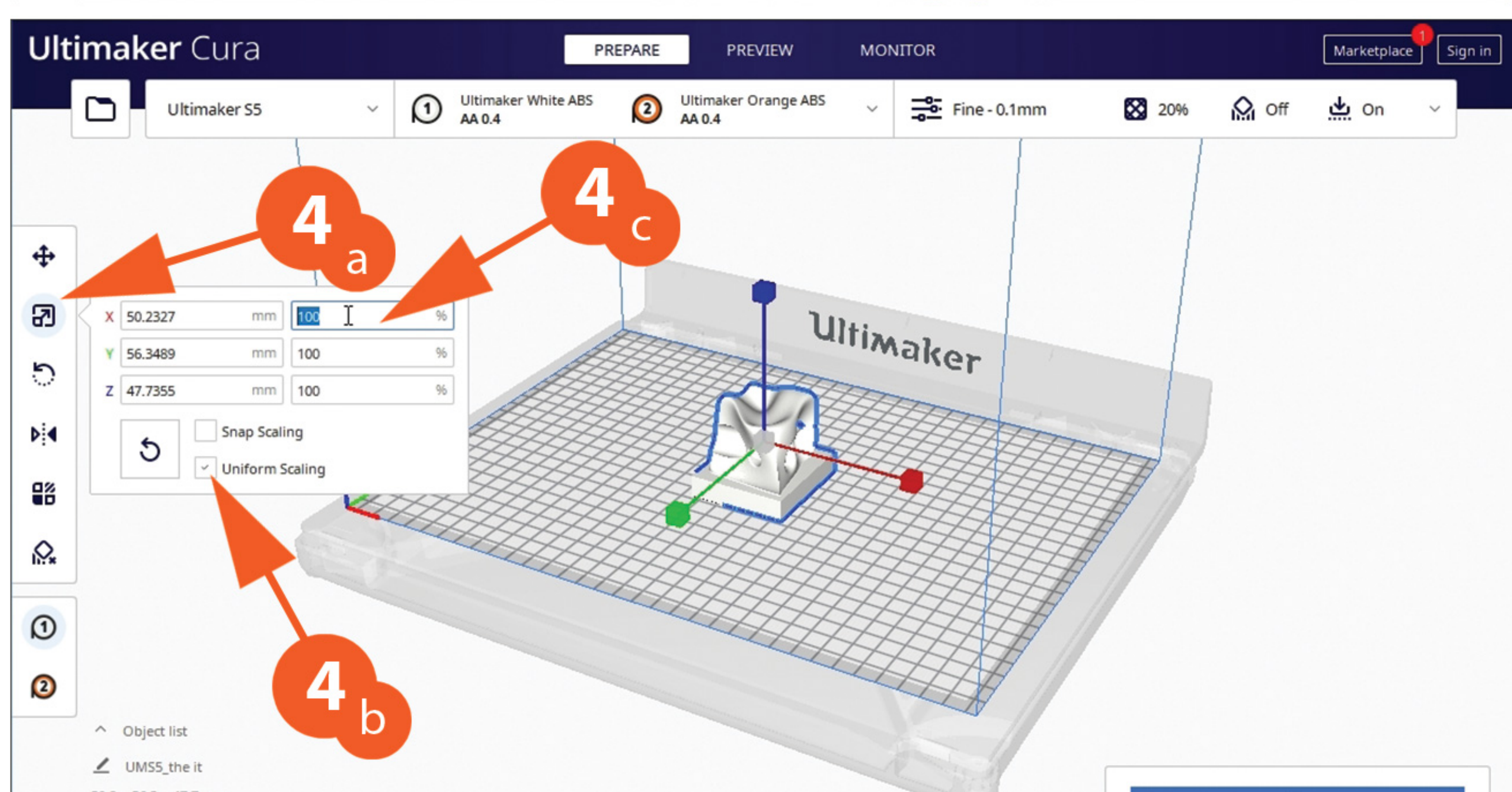


**4**

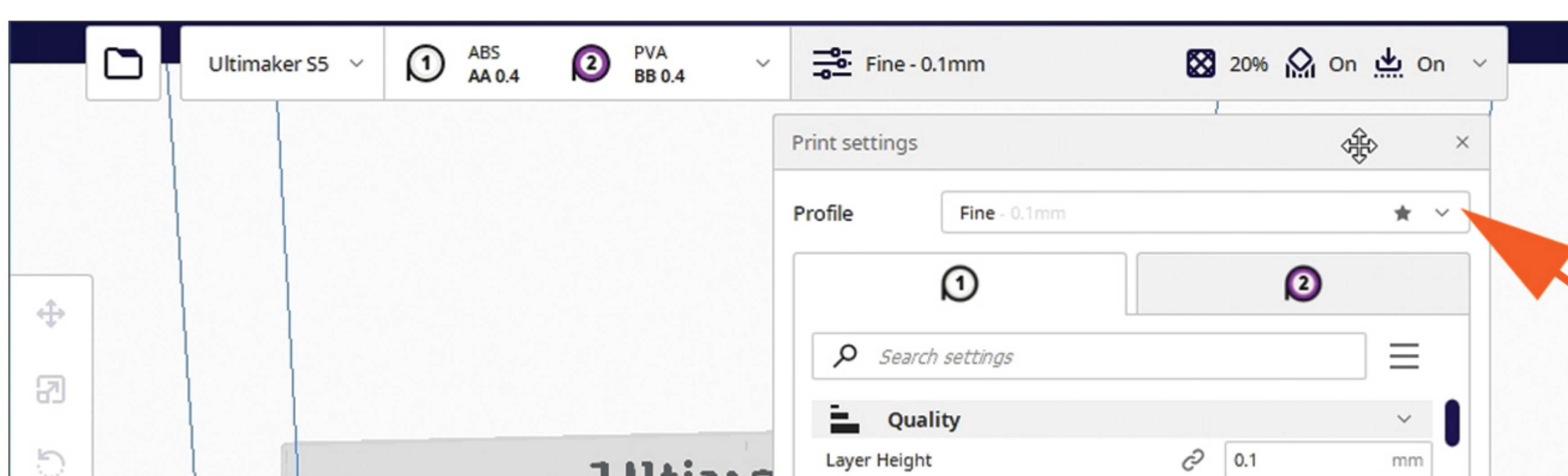
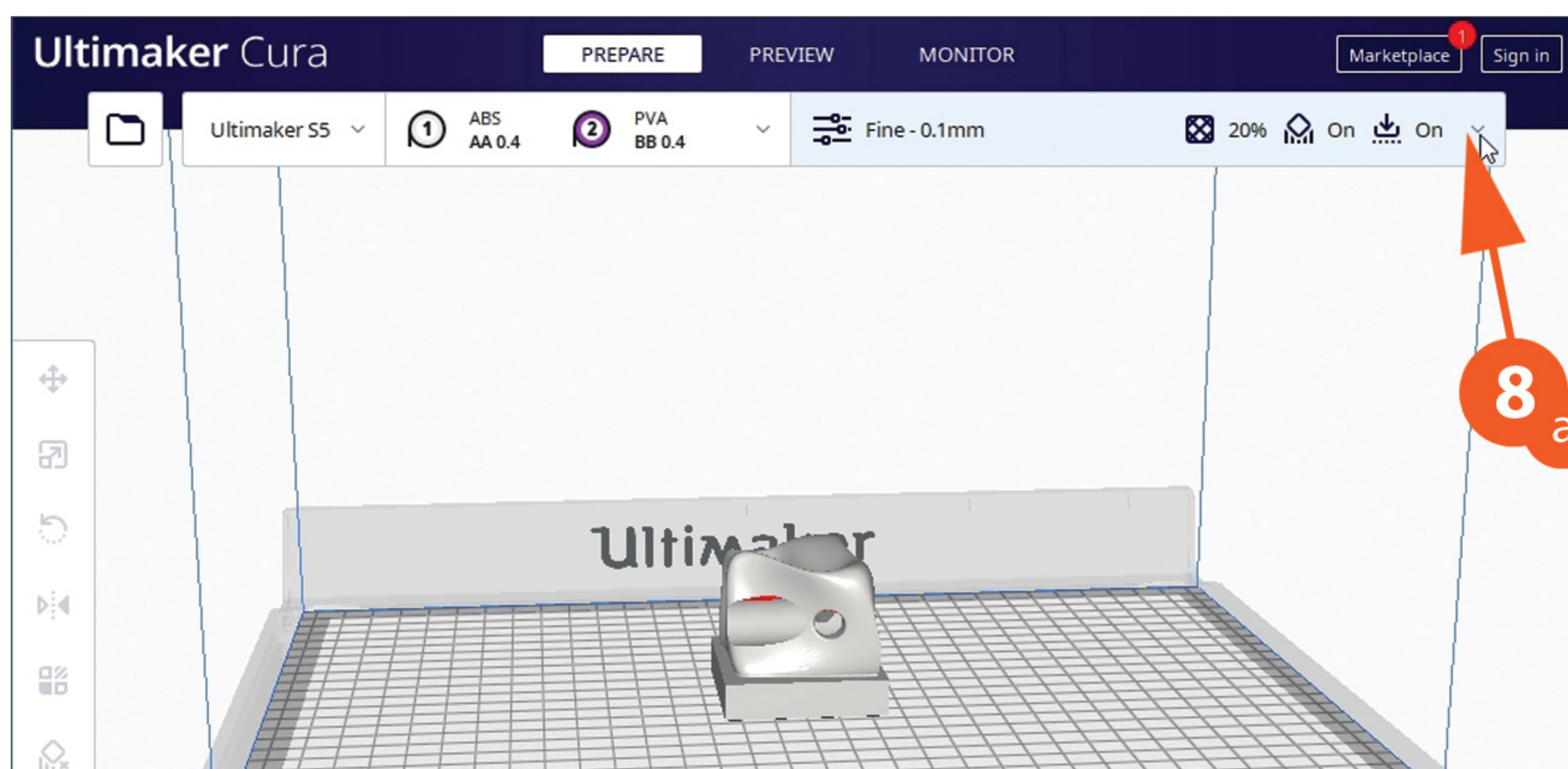
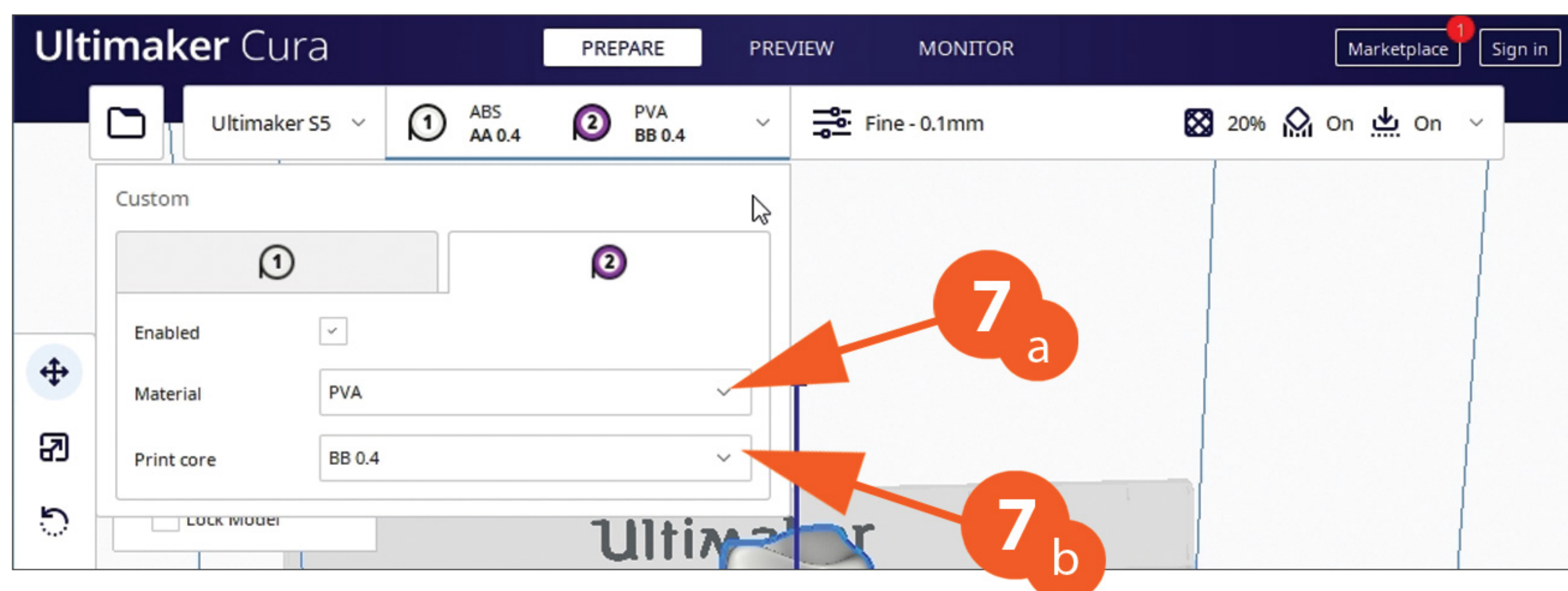
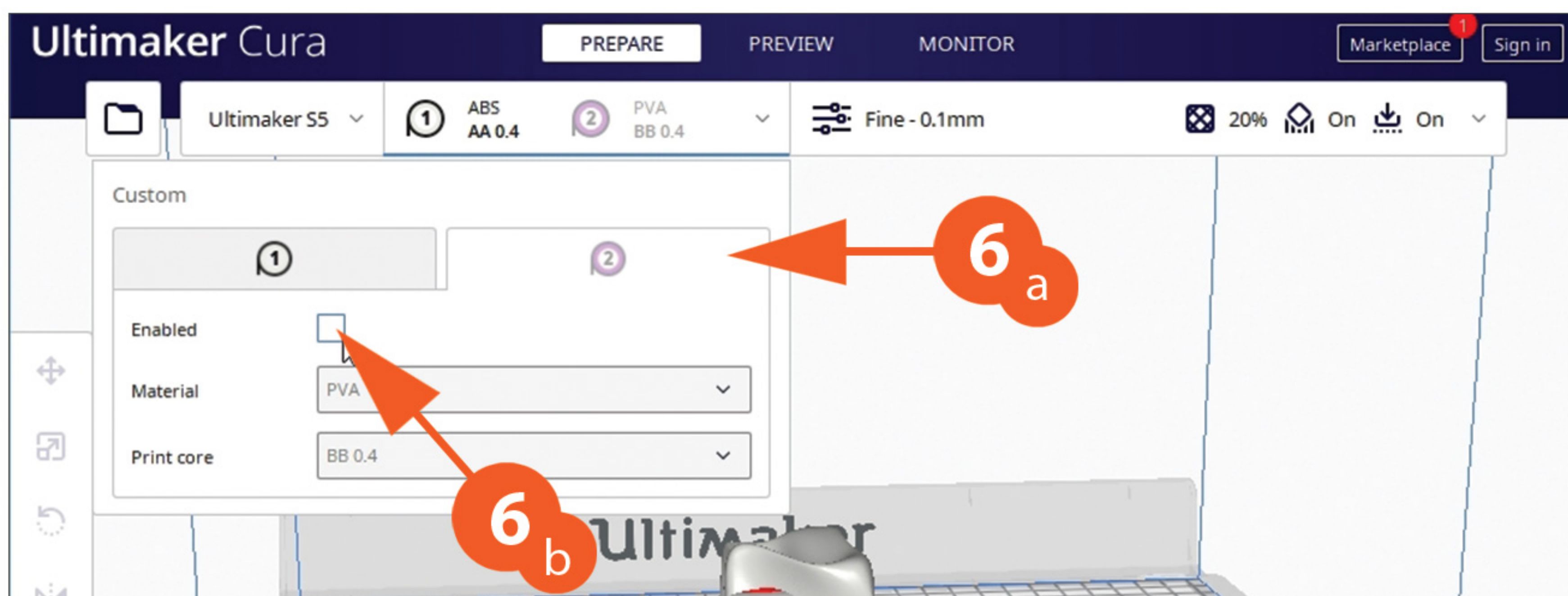
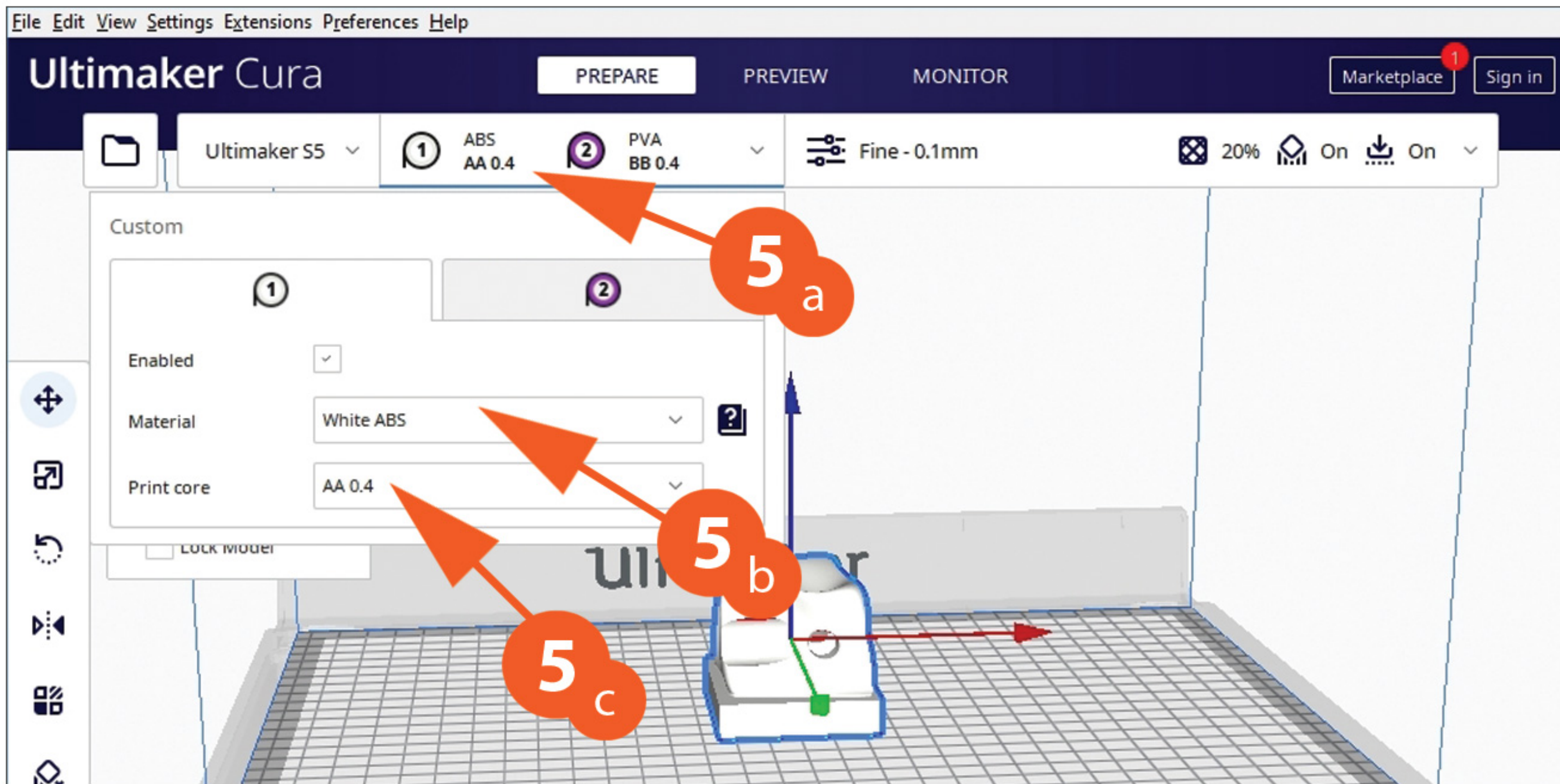
4a - Select the **Scale** icon, if you want to scale up or down your object.

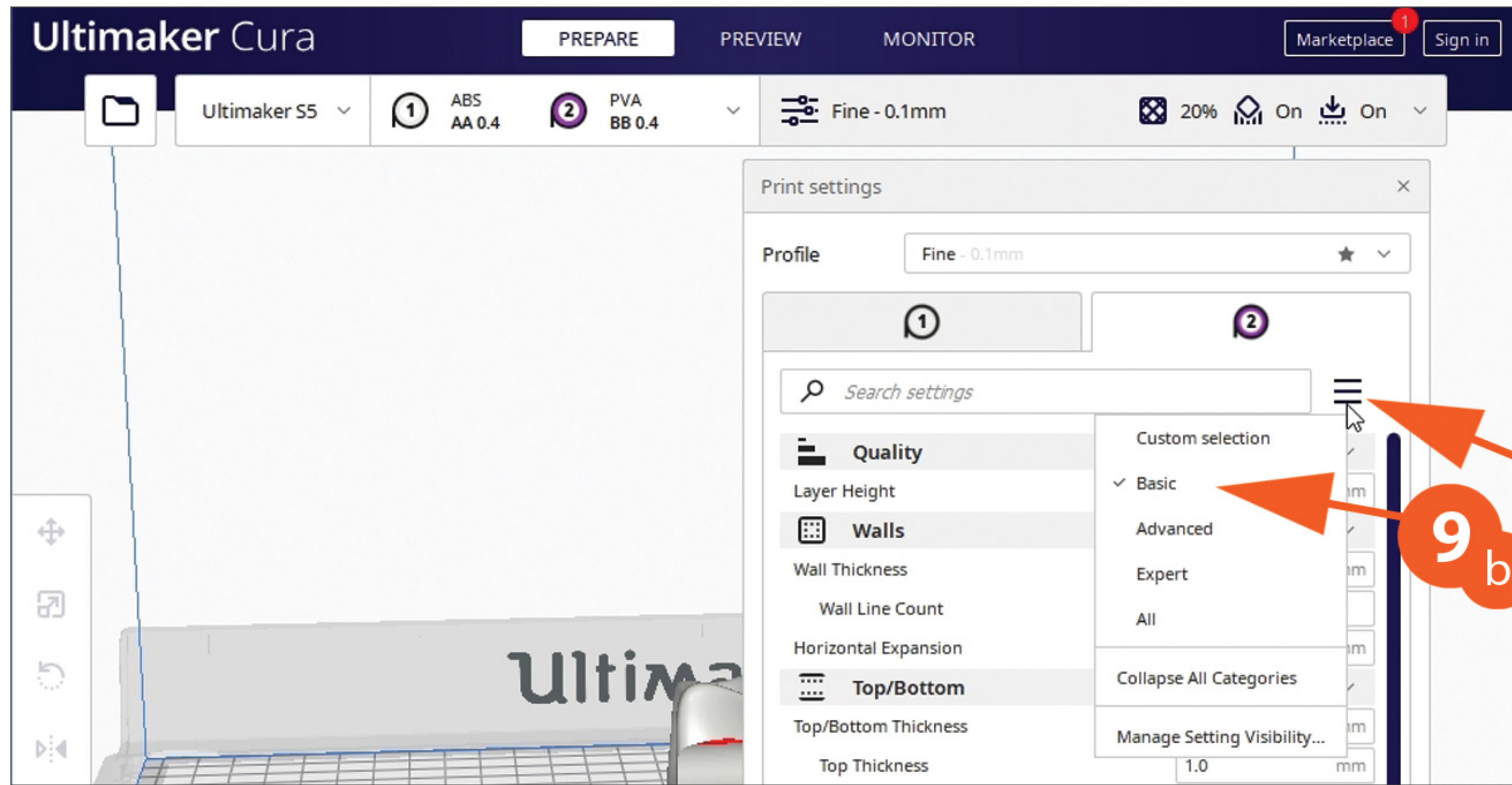
4b - Make sure to have **Uniform Scaling** checked or you will change the proportions of your object.

4c - Enter the new scale number in the X - % box (it is default at 100%).



Note:  
STL file format is in millimeters (mm), so your model should be built in mm.

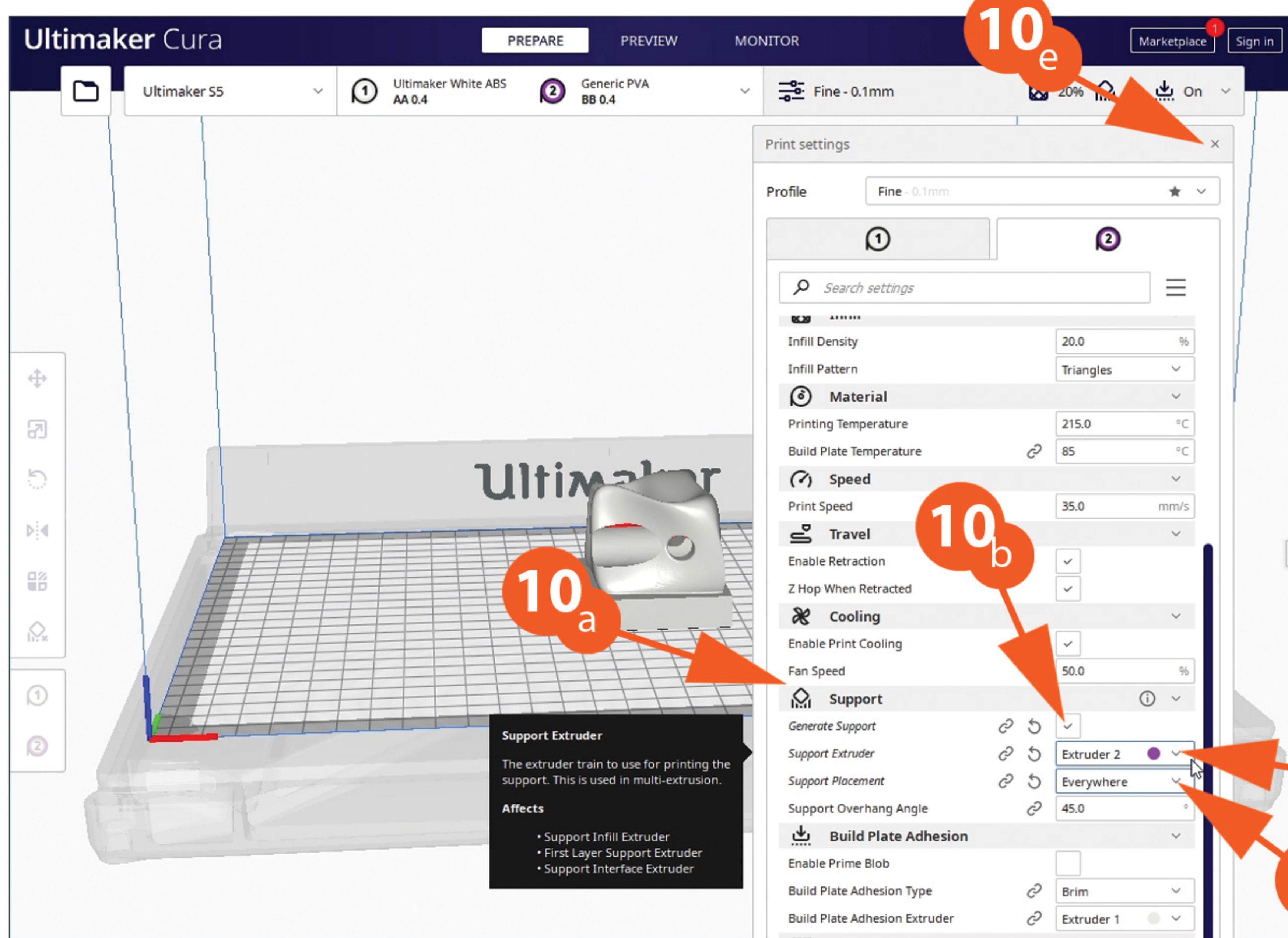




9

9a - Click on the **Hamburger** (3 lines).

9b - Select Basic.



10

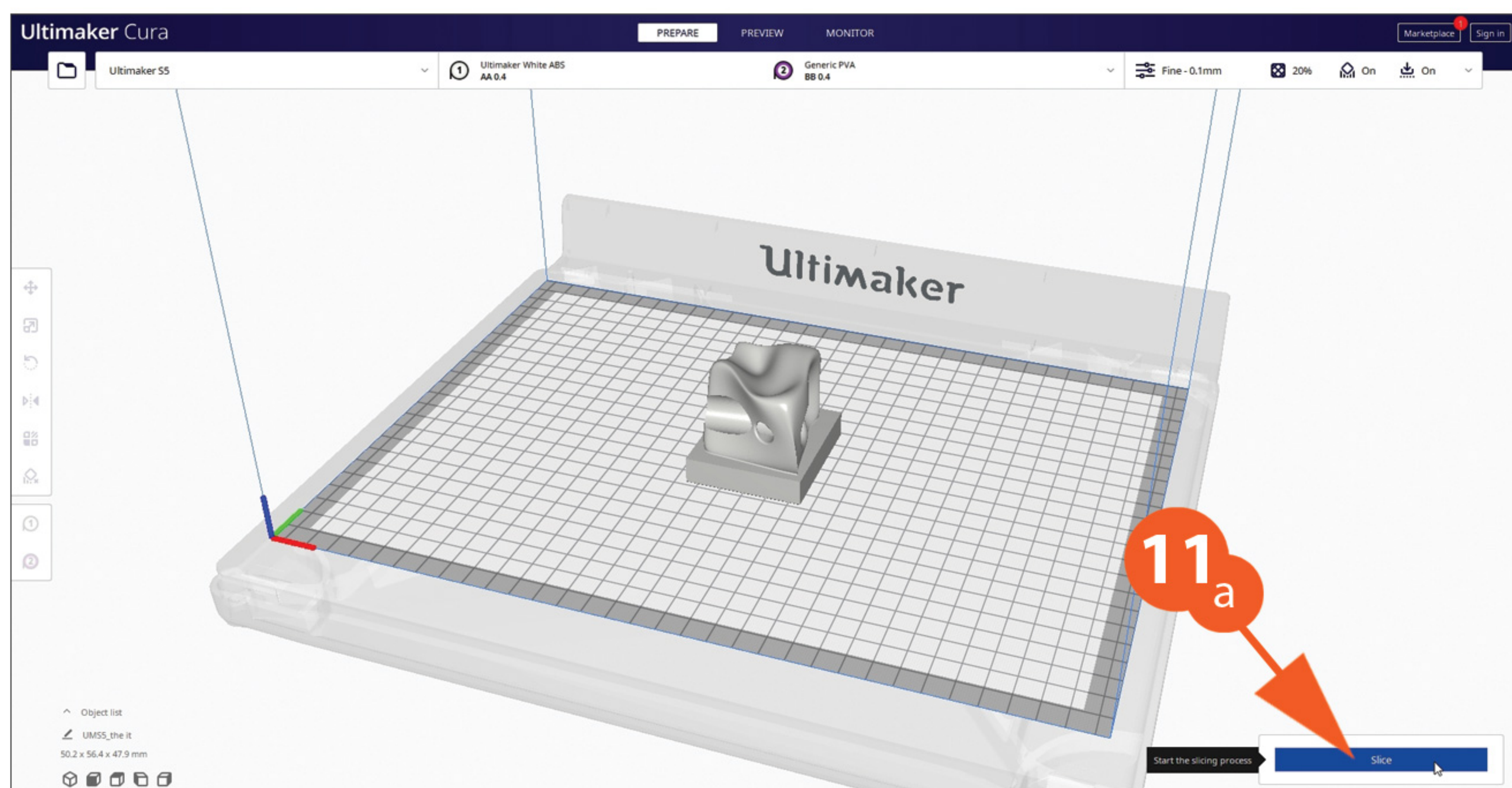
10a - Scroll down to **Support**.

10b - If you are going to use a support, check the **Generate Support** box if not leave it unchecked.

10c - On the **Support Extruder**, make sure **Extruder 2** is selected.

10d - For **Support Placement**, select **Everywhere**.

10e - Close the Menu.



11

11a - Click on the **Slice Button** to slice your model for the printer.

11b - You will now see the print time...

11c - As well as the grams of filament required.

11d - Click on **Save To Disc**, and save it to a USB stick.

11e - To Preview the print, click on **Preview**. You can use the sliders to see the construction of your print in different stages.

