

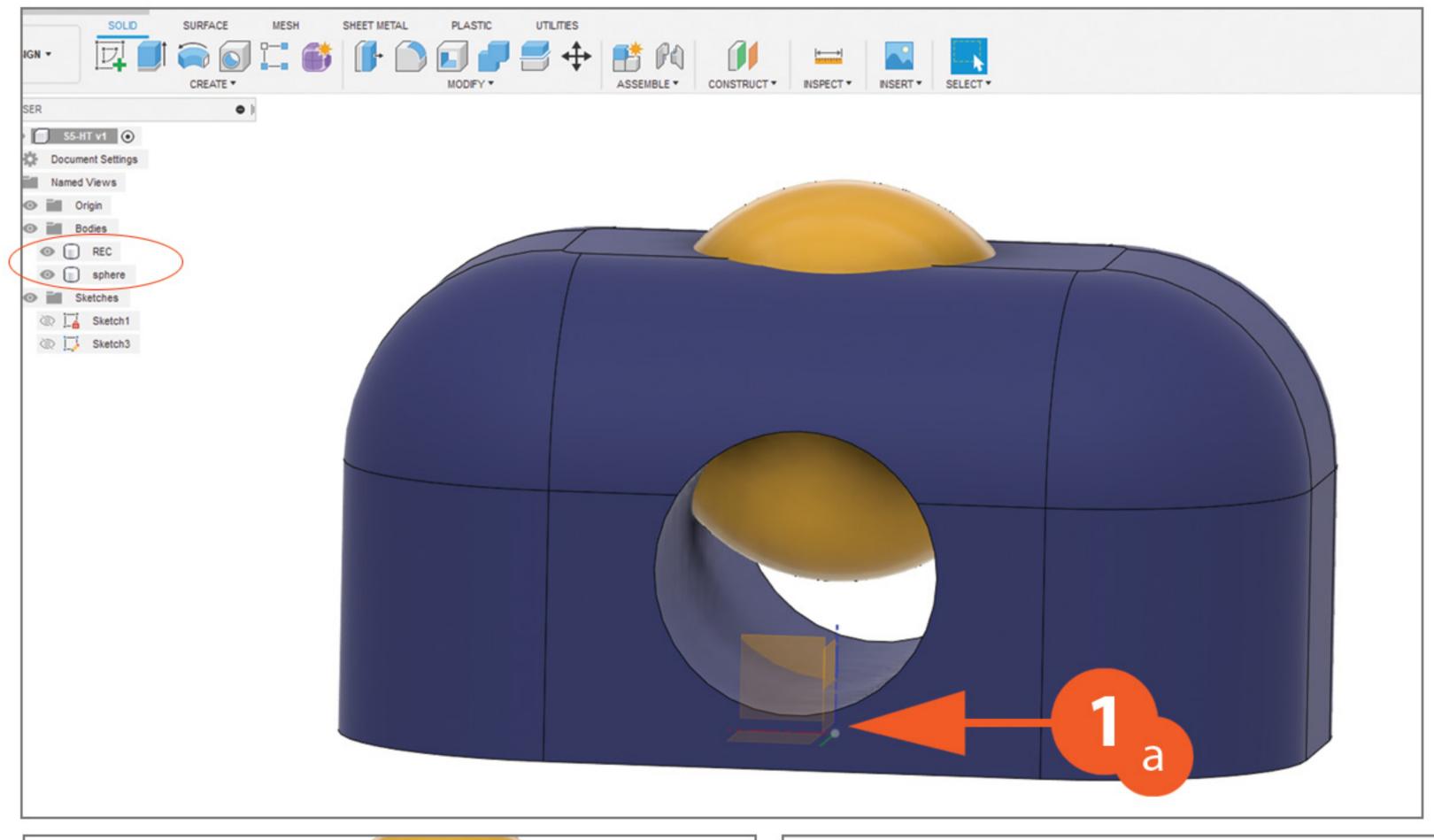
HOW TO 3D PRINT WITH THE ULTIMAKER S5 USING THE CURA SOFTWARE

Two Colour Prints

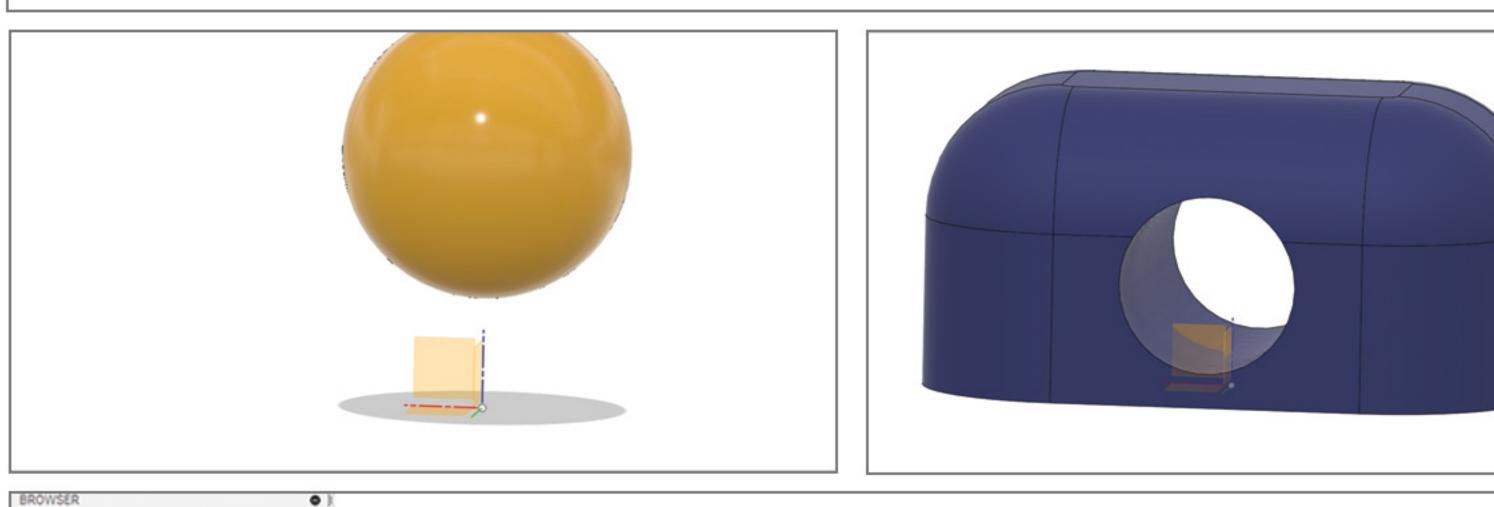


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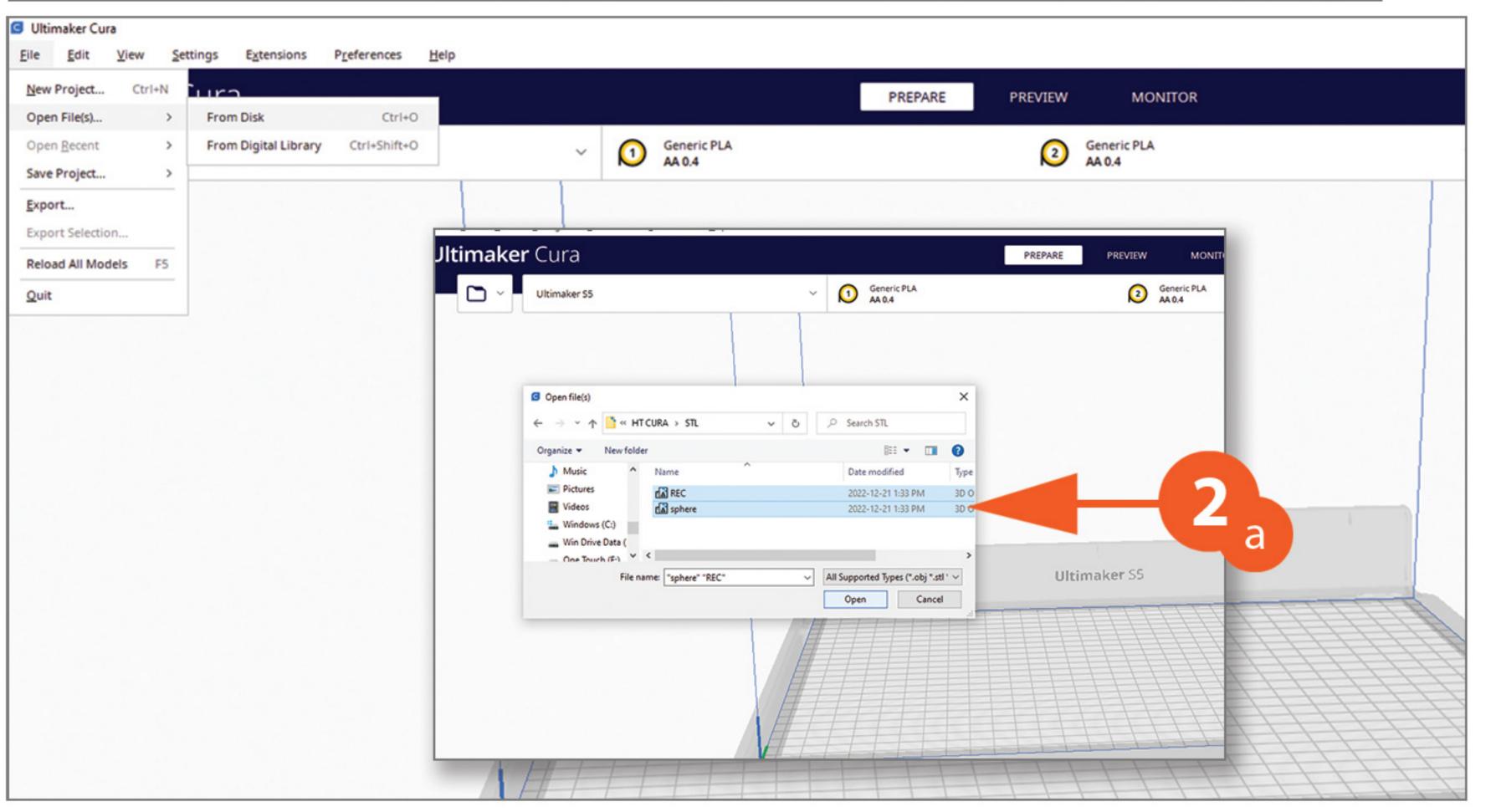


1a - In Your 3D Creation program, such as Fusion 360, Rhino 3D and Solidworks you need to build your 2 colour objects using the same origin.



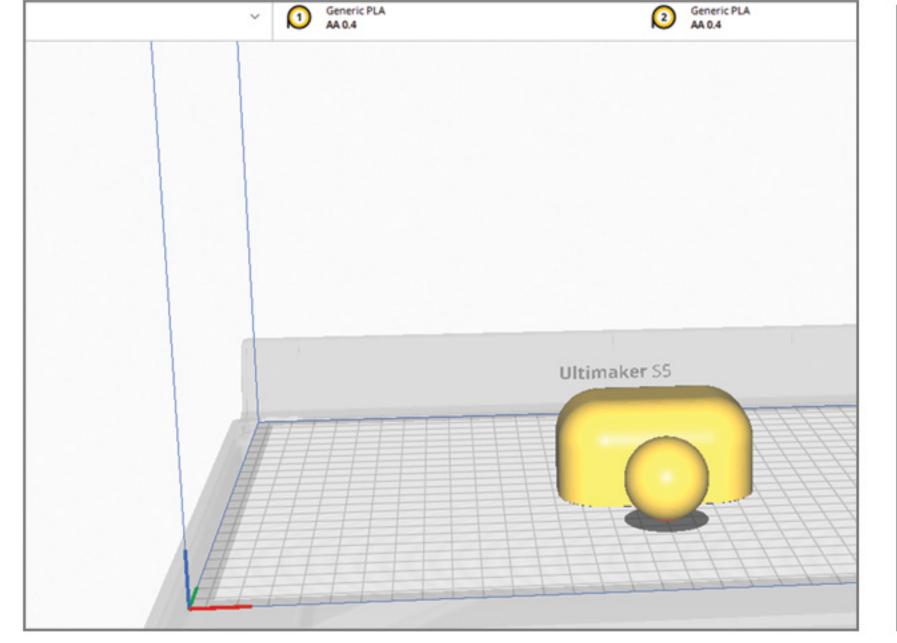
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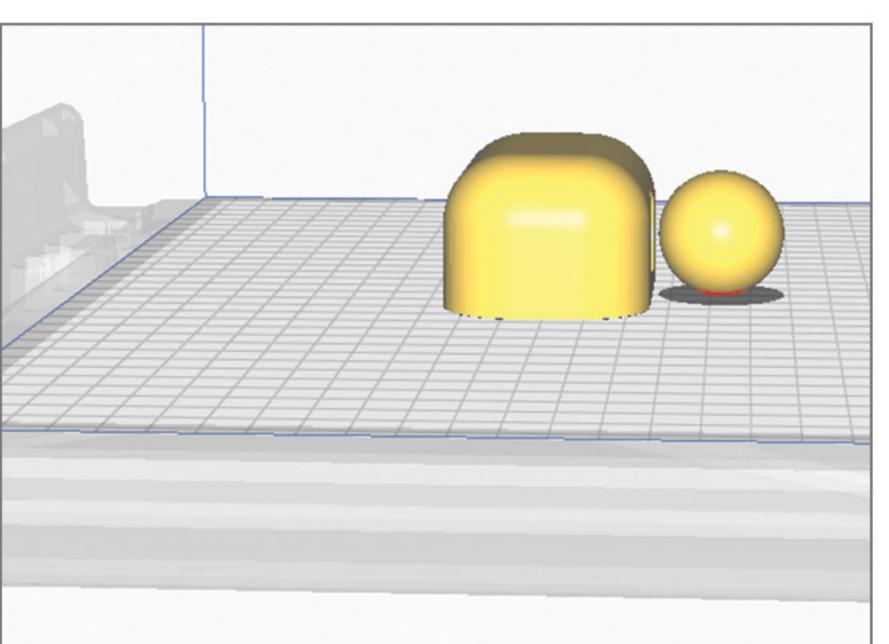
1b - Select one of the objects, and save it as an STL. Repeat with the second object.



2 - Open Cura

2a - Holding down the shift key, select and open your two STL files.



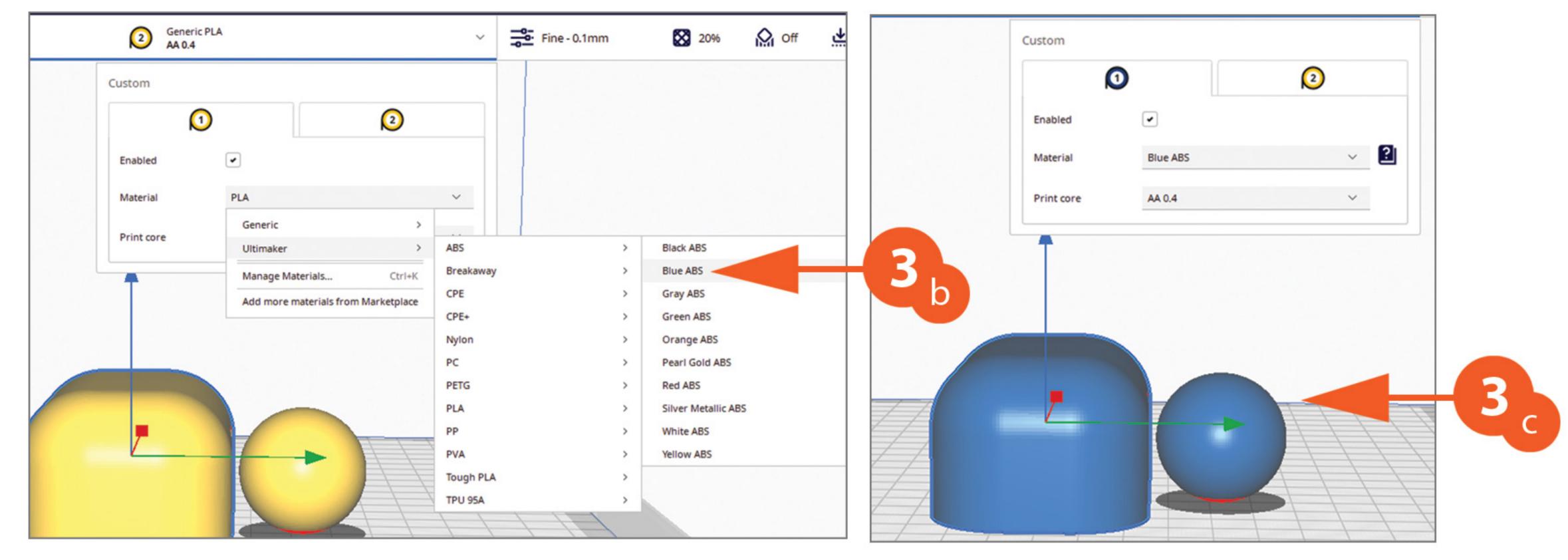


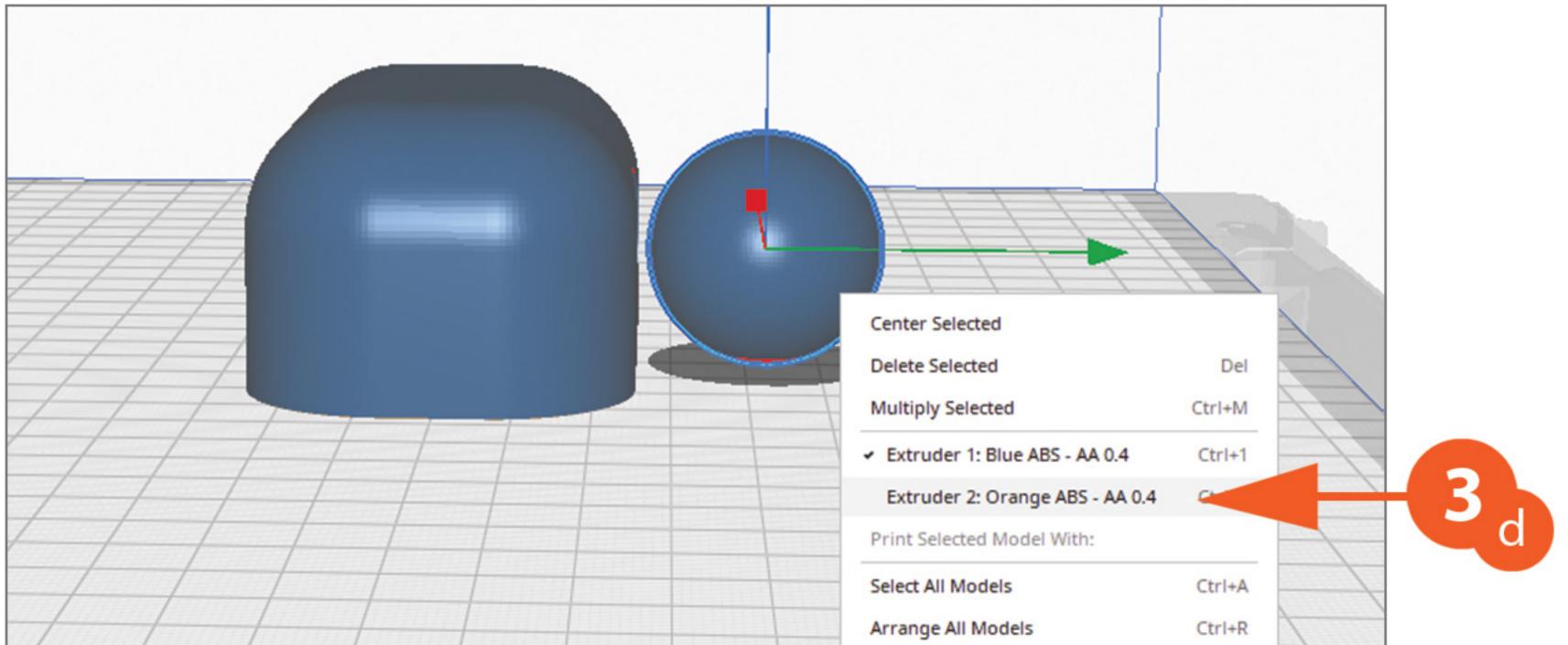
You will see your two objects on the print bed and separated.

District Services Settings Extensions Preferences Help Ultimaker Cura PREPARE PREVIEW MONITOR Ultimaker SS Ultimaker SS Generic PLA AA 0.4 Generic PLA AA 0.4 Custom Custom AA 0.4 Print core AA 0.4 Drop Down Model Drop Down Model

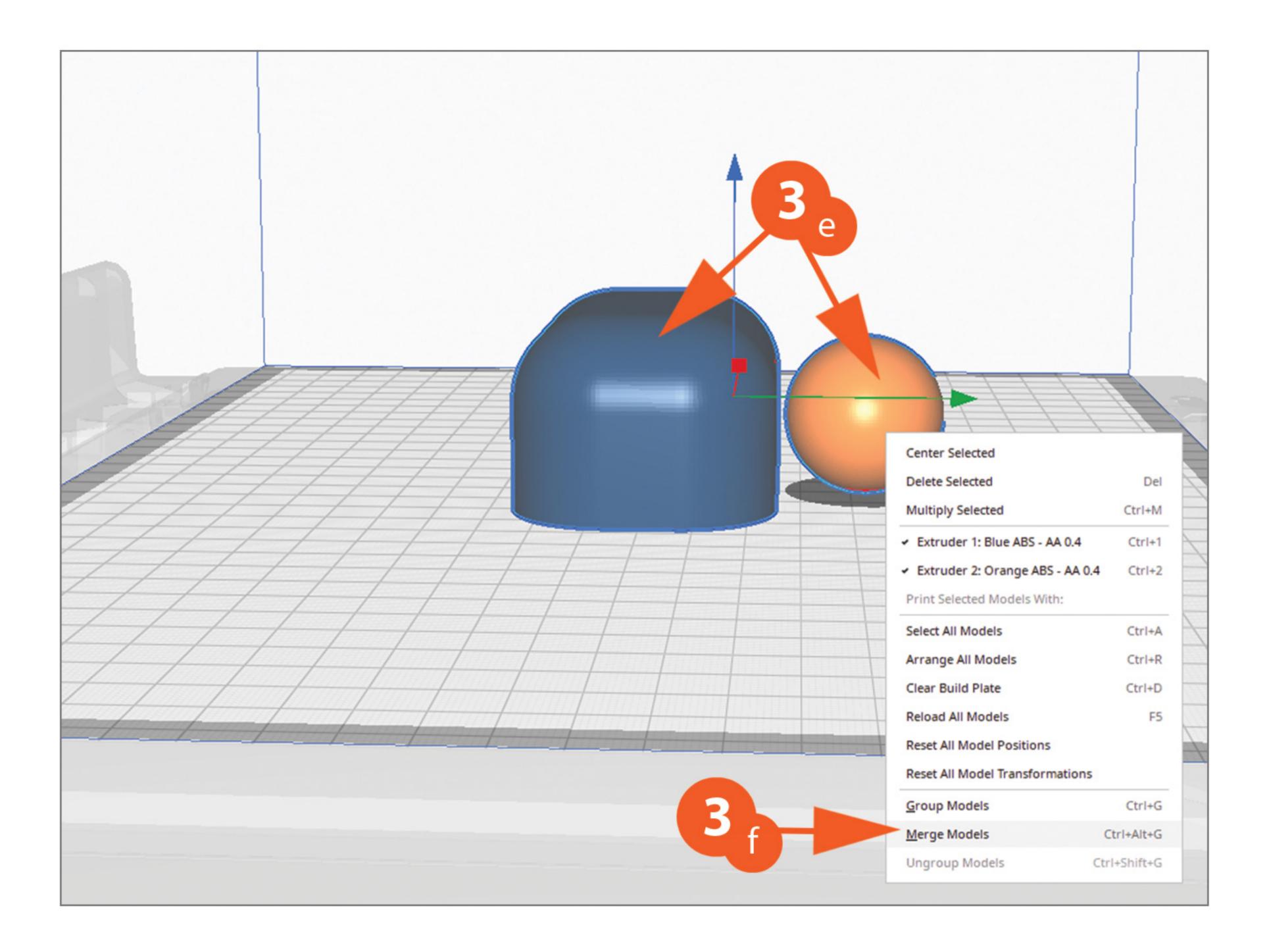
3

- 3a Select the Materials Panel.
- 3b On tab one, select your material.
- 3c Both objects will take on the new colour.
- Select the second tab, and select its material.





3d - Now **Right Click** on the object that requires the second tabs colour/material, and select **Extruder 2.**



- 3e Now Select both objects (use SHIFT key) and **Right Click.**
- 3f Click on Merge Models.
- 3g Models will now be together as per your 3D program.

Proceed to your Print settings, Slice & Print.

