

# HOW TO 3D PRINT WITH THE ULTIMAKER S5 USING THE CURA SOFTWARE

## Two Colour Prints



Version v1

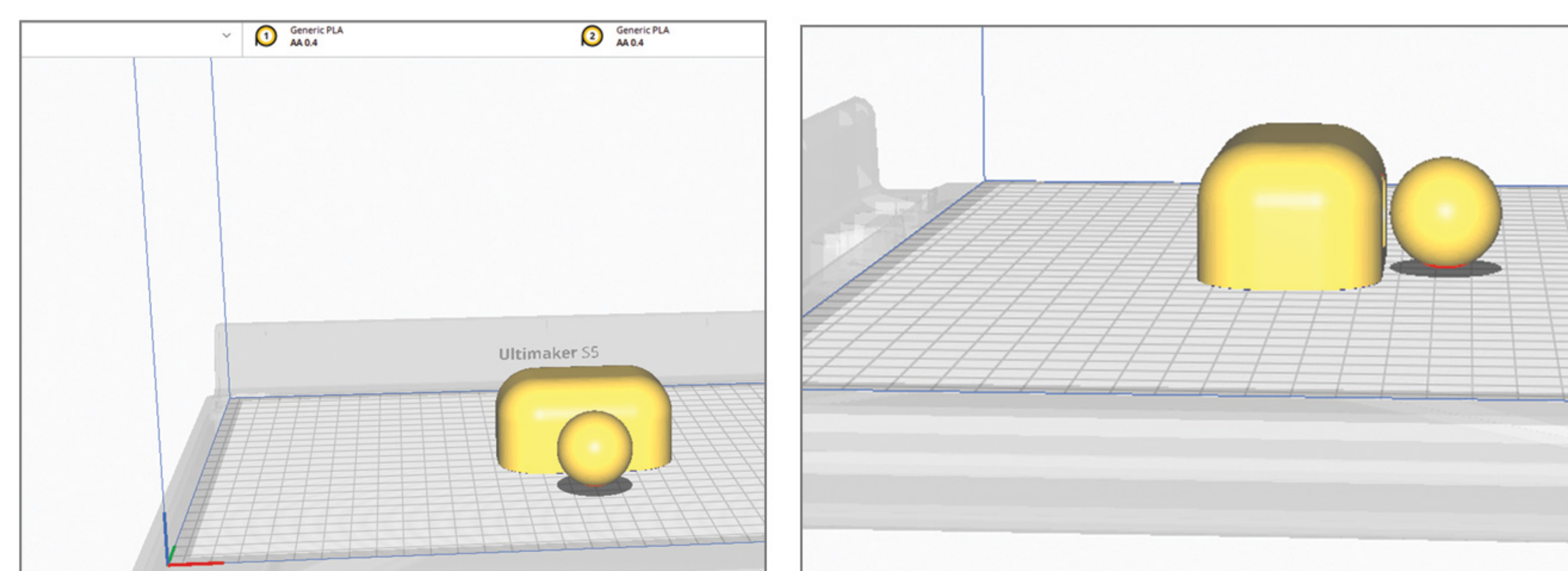
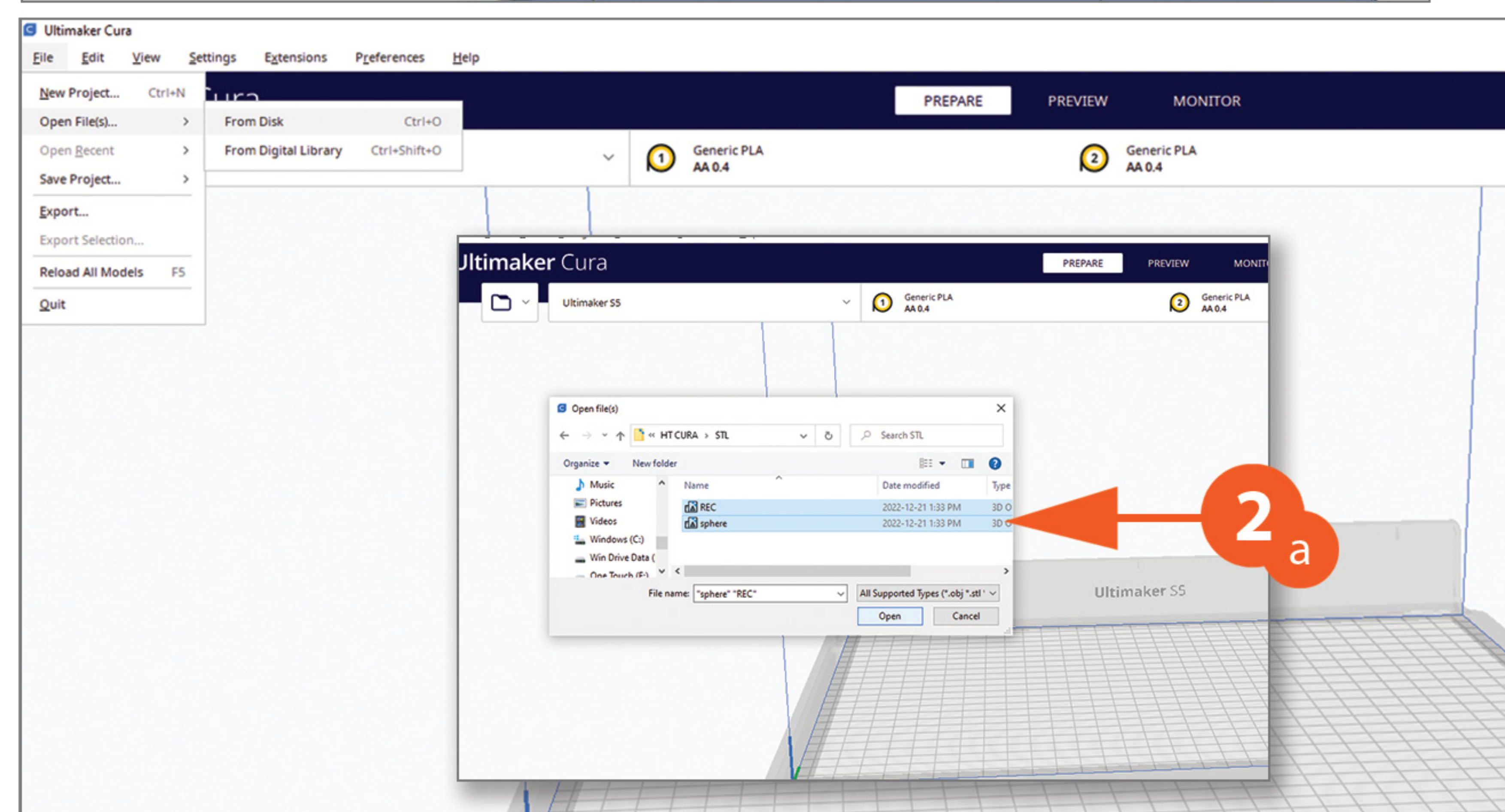
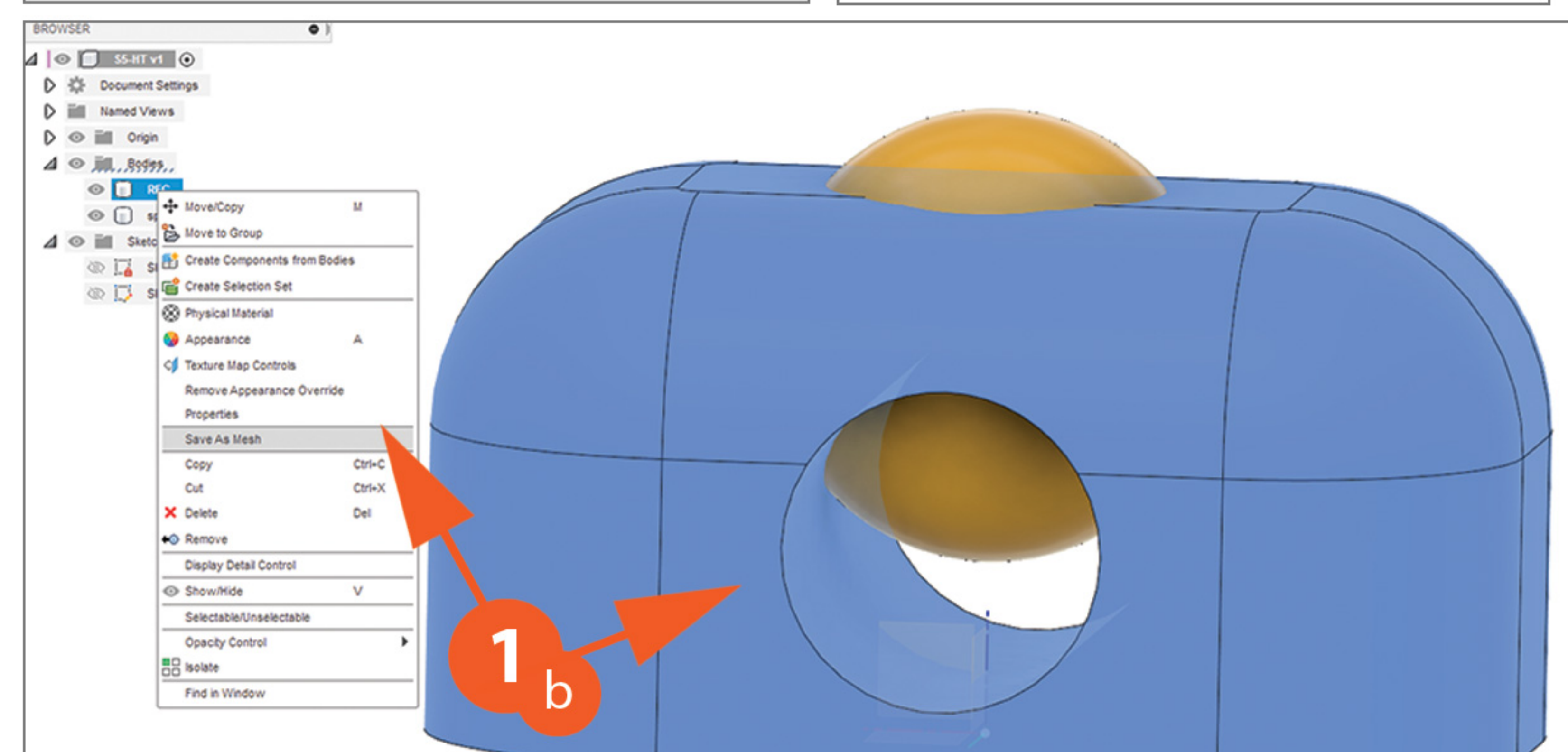
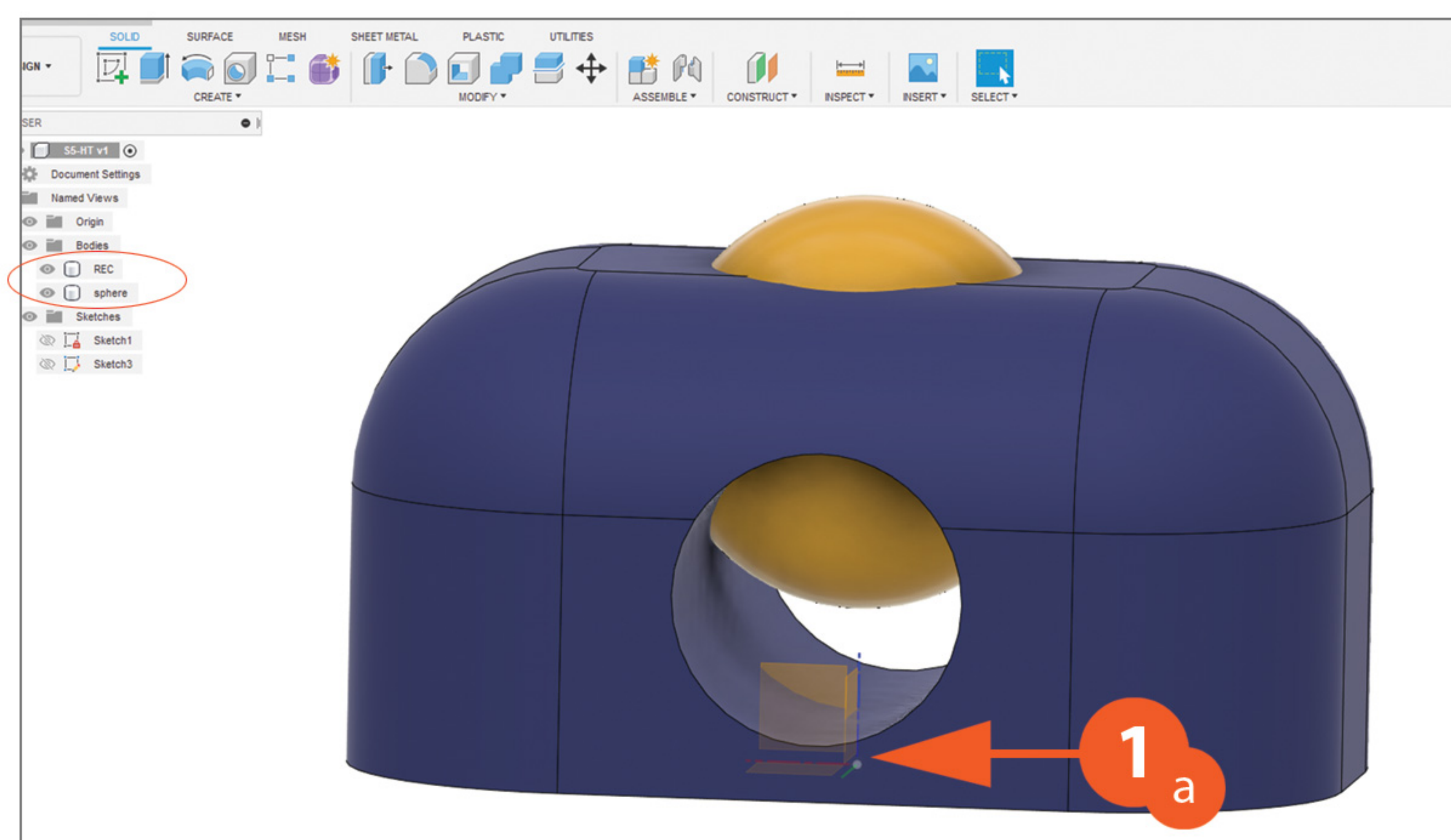
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1a - In Your 3D Creation program , such as Fusion 360, Rhino 3D and Solidworks you need to build your 2 colour objects using the same origin.

1b - Select one of the objects, and save it as an STL. Repeat with the second object.

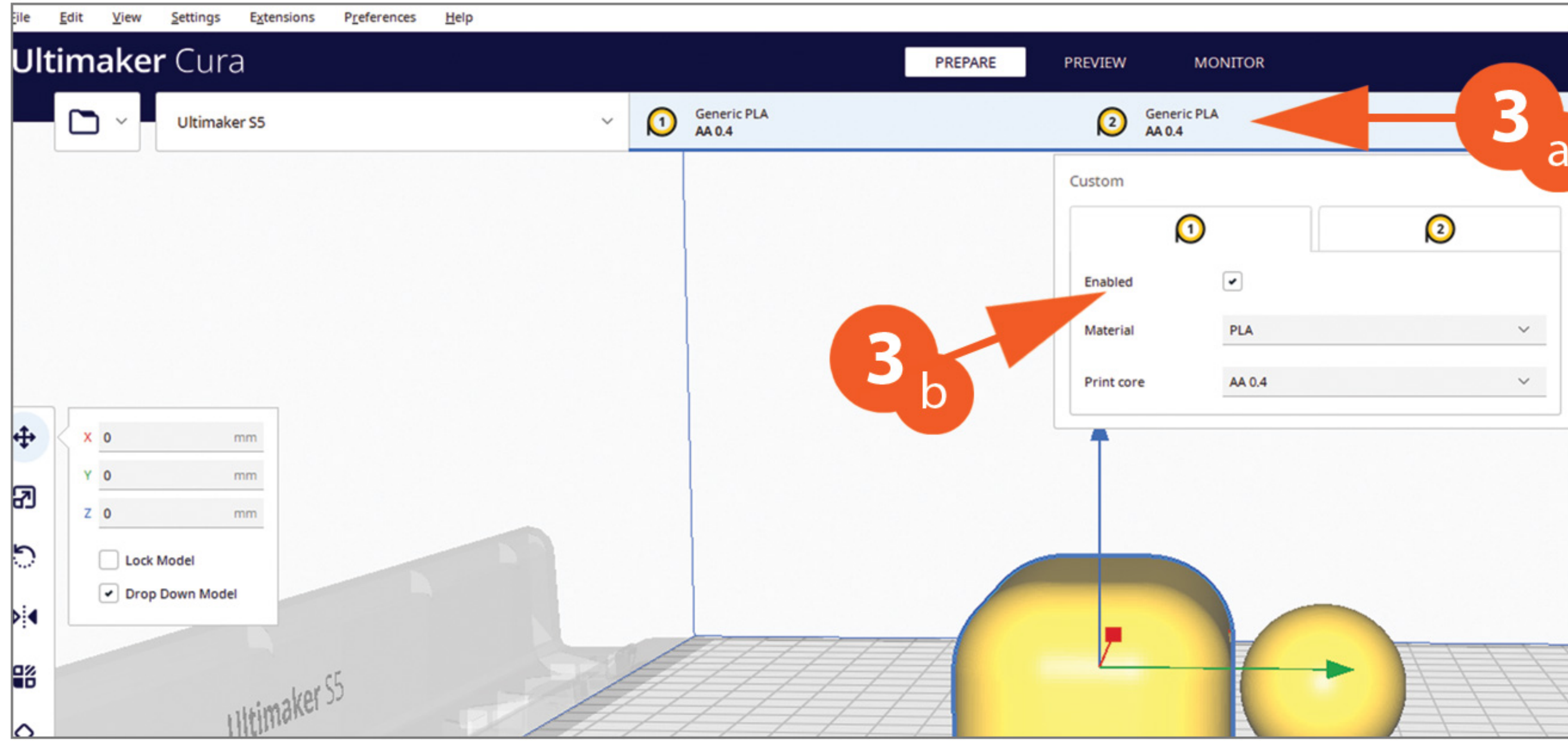
2

2 - Open Cura

2a - Holding down the shift key, select and open your two STL files.

You will see your two objects on the print bed and separated.





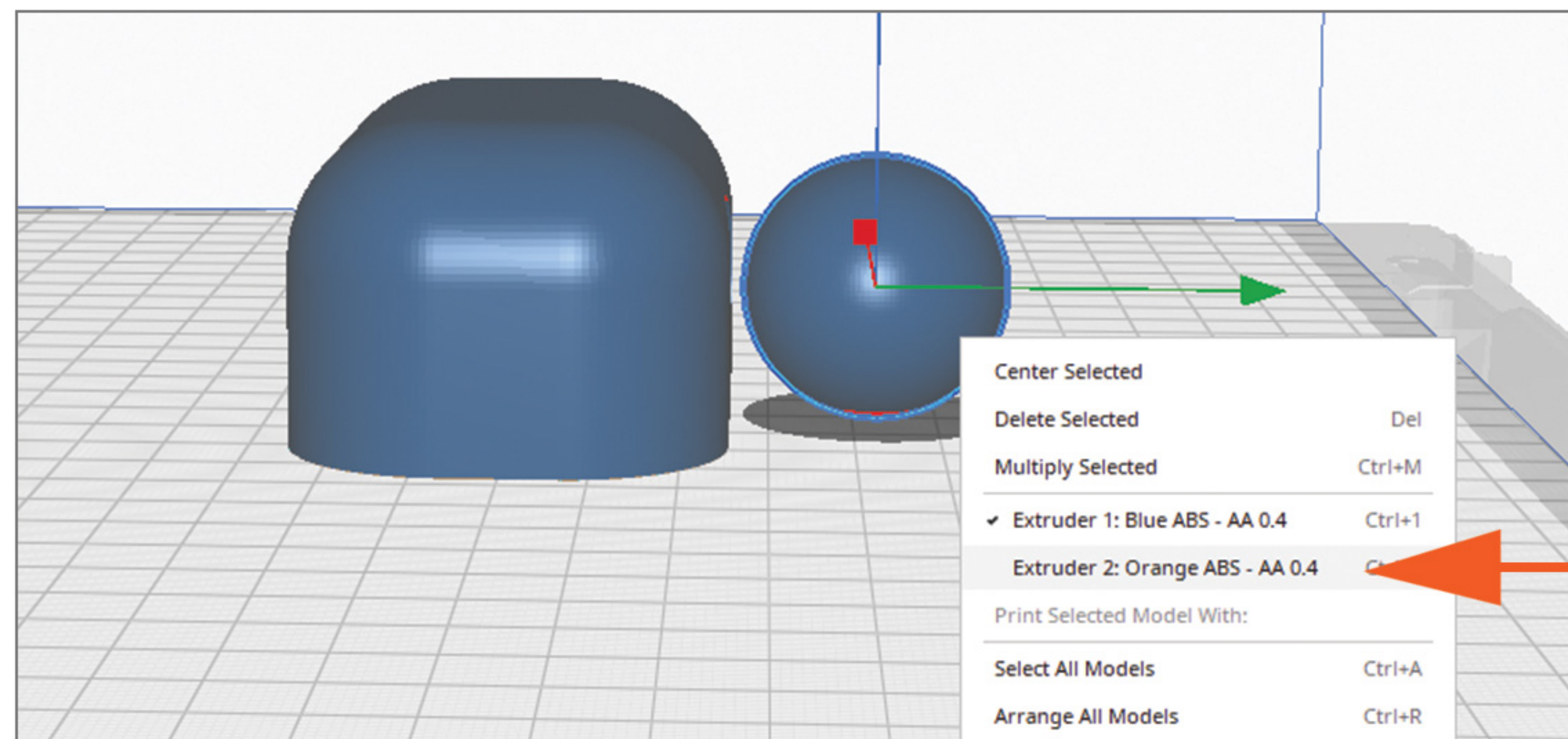
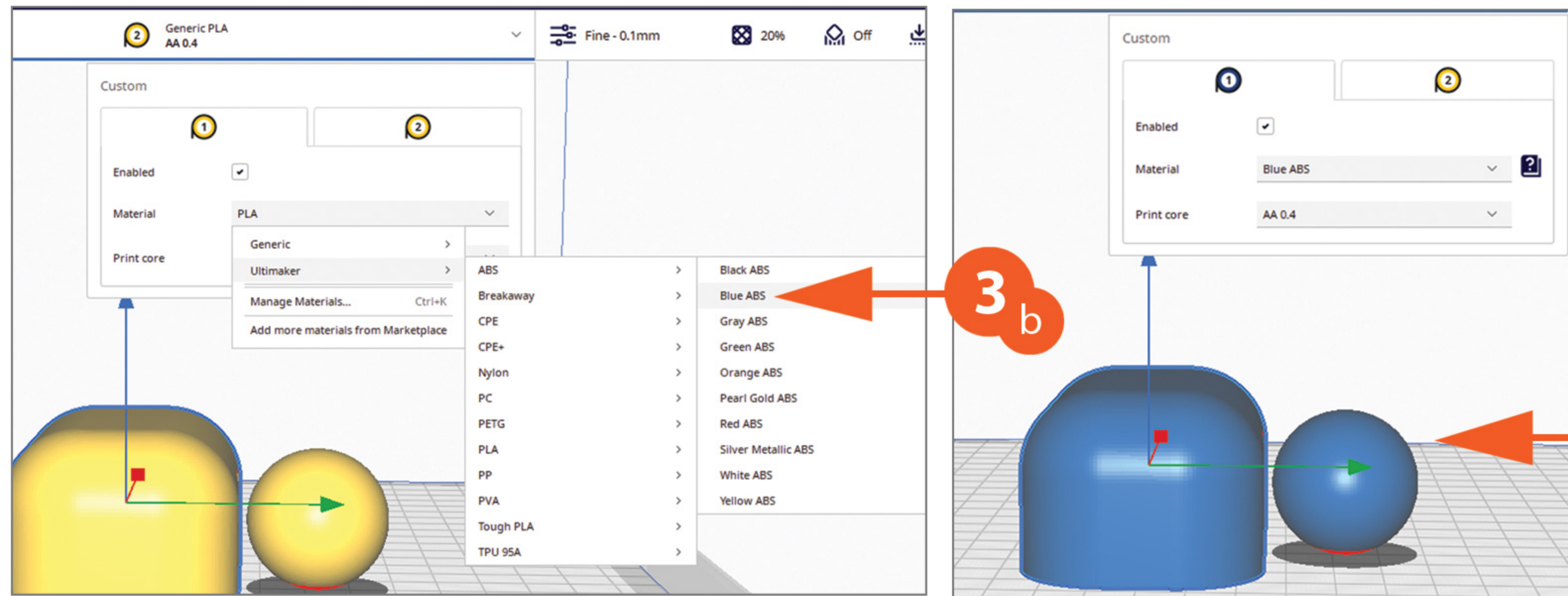
**3**

3a - Select the **Materials Panel**.

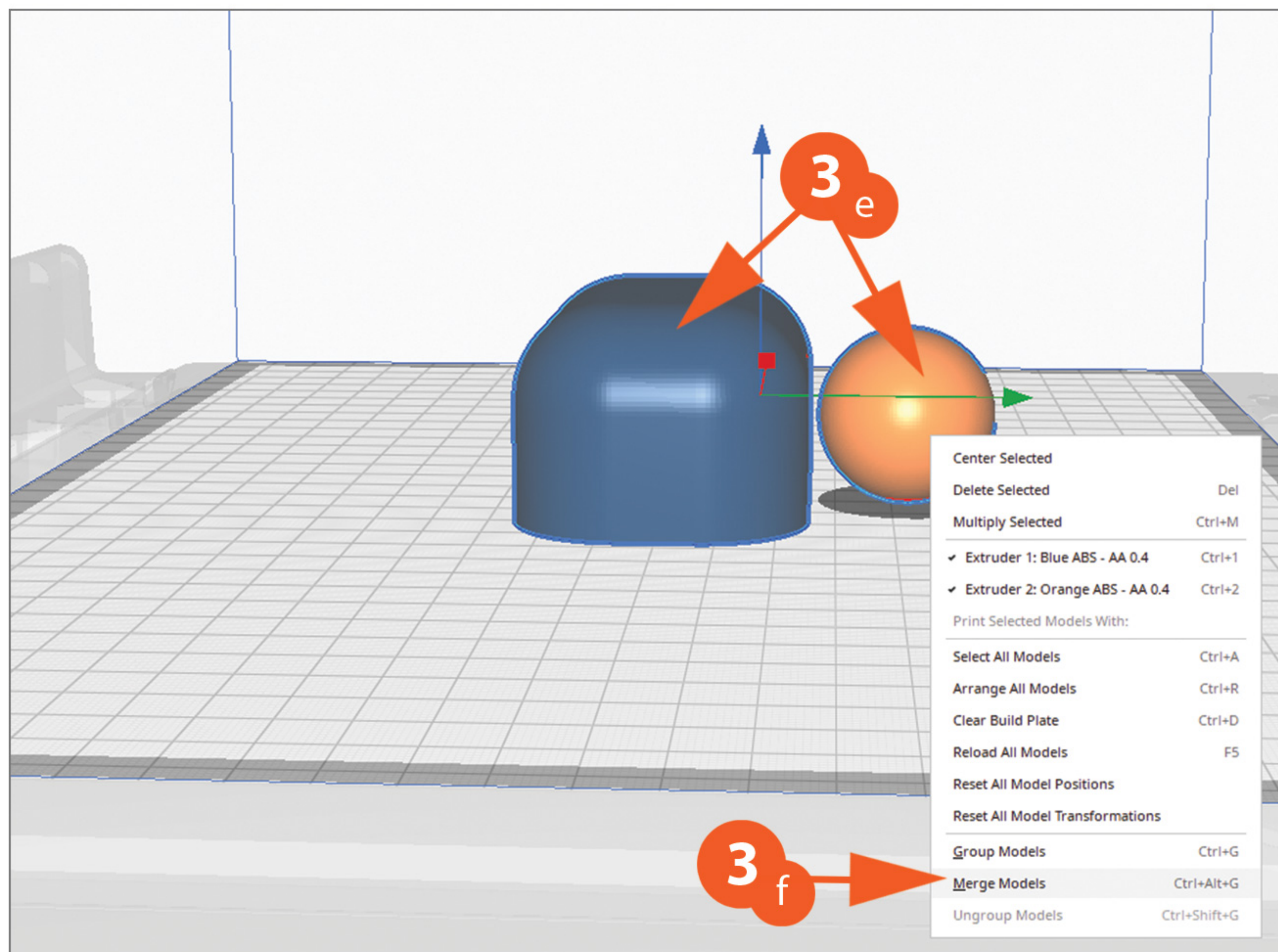
3b - On tab one, select your material.

3c - Both objects will take on the new colour.

Select the second tab, and select its material.



3d - Now **Right Click** on the object that requires the second tabs colour/material, and select **Extruder 2**.



3e - Now Select both objects (use SHIFT key) and **Right Click**.

3f - Click on **Merge Models**.

3g - Models will now be together as per your 3D program.

Proceed to your Print settings, Slice & Print.

