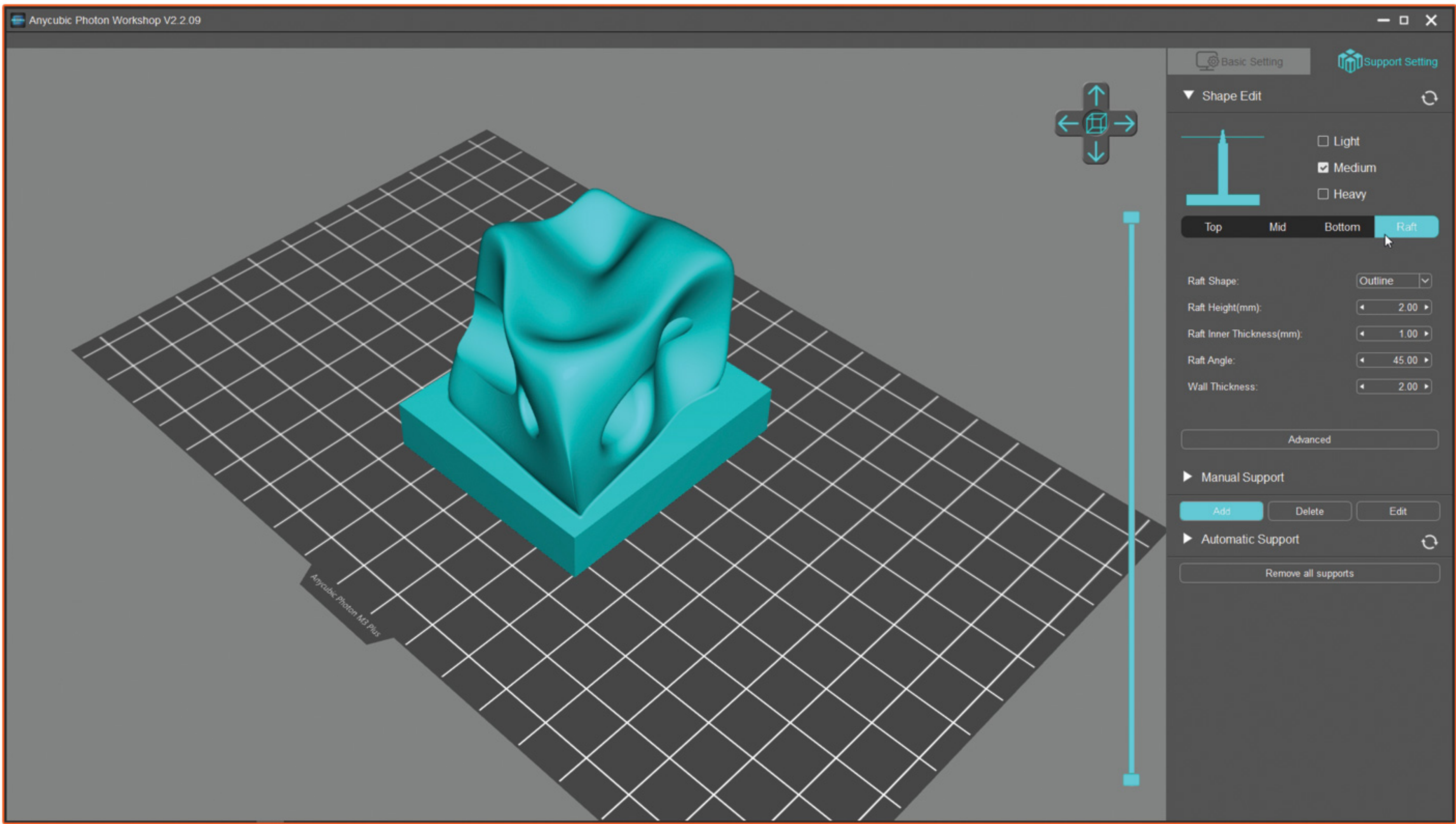
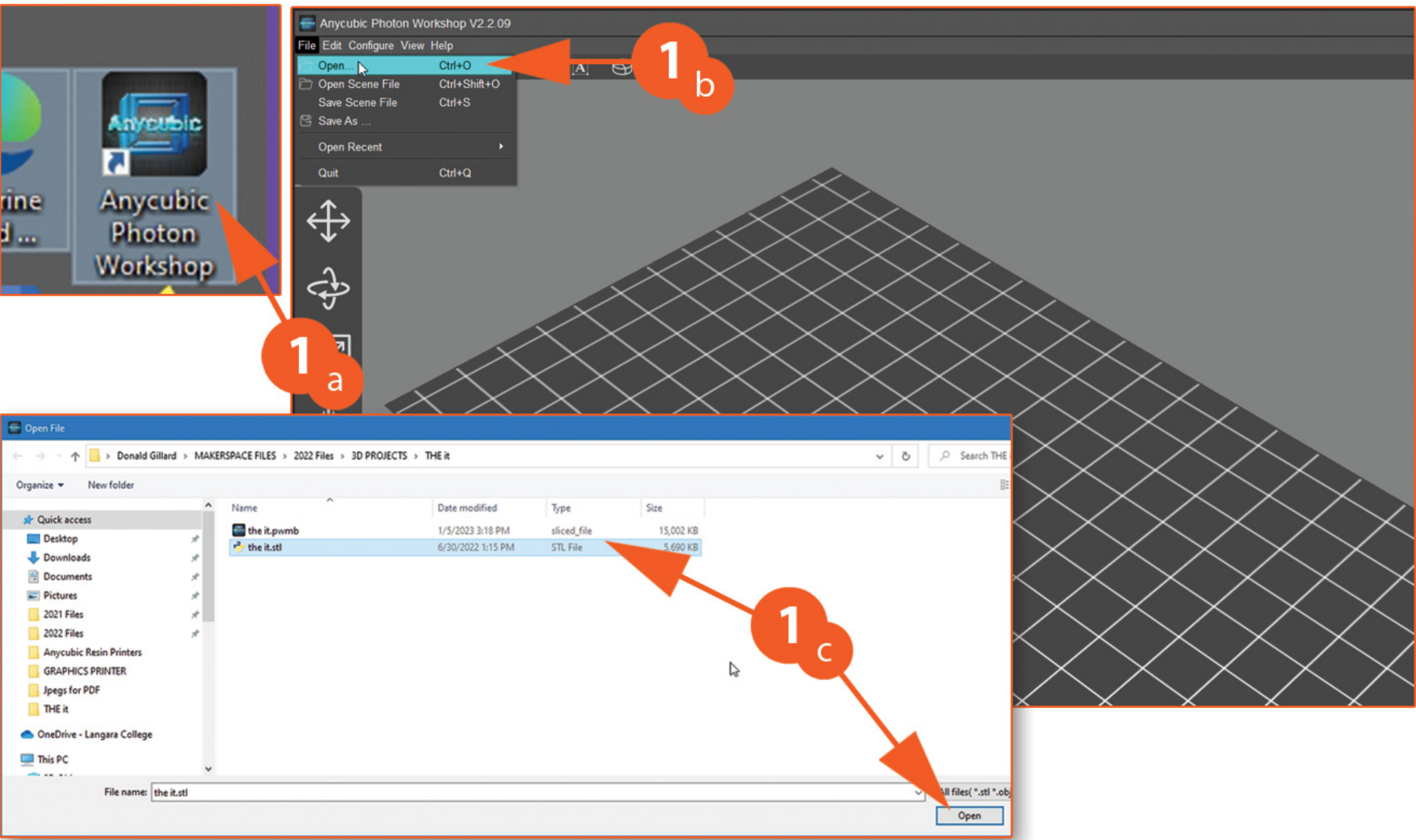


HOW TO 3D PRINT WITH THE  
ANYCUBIC RESIN PRINTERS  
USING THE PHOTON STUDIO





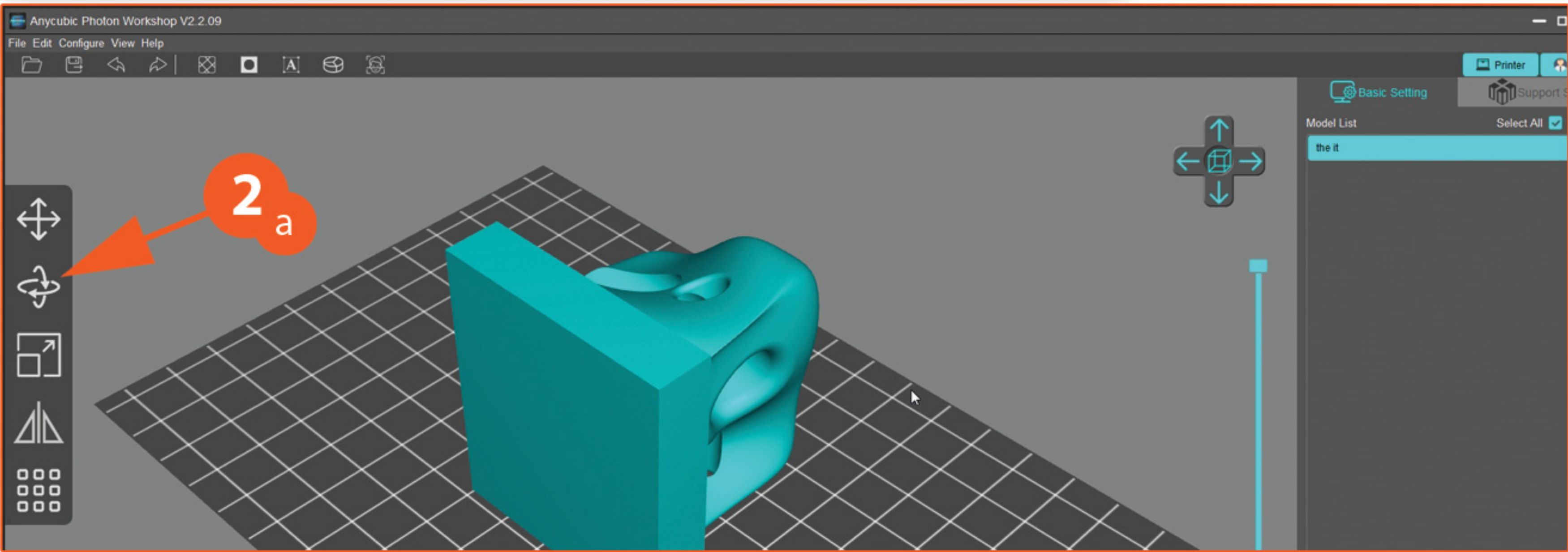


1

1a - Open Photon Studio

1b - Open file.

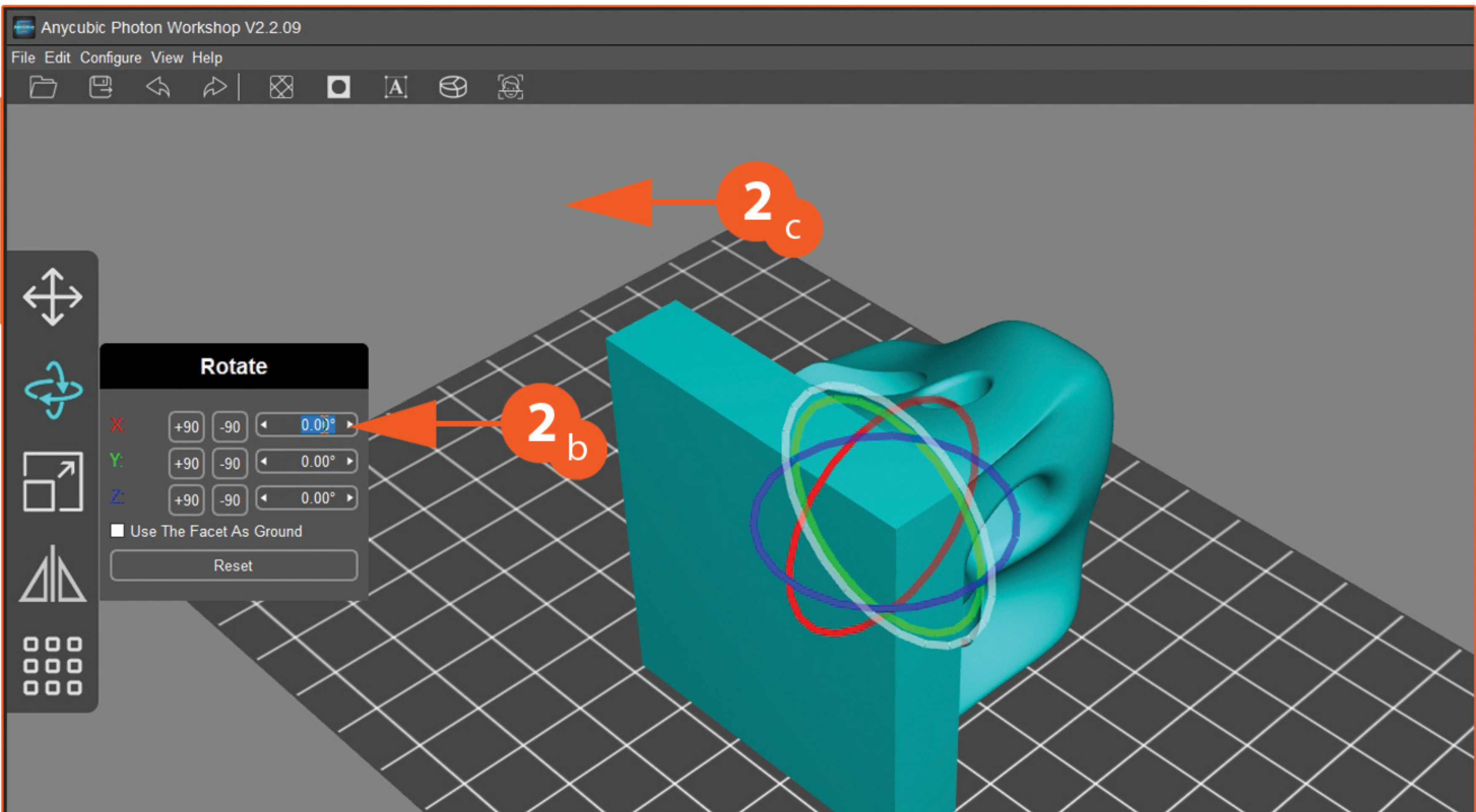
1c - Select your; STL, OBJ or 3MF File.



2

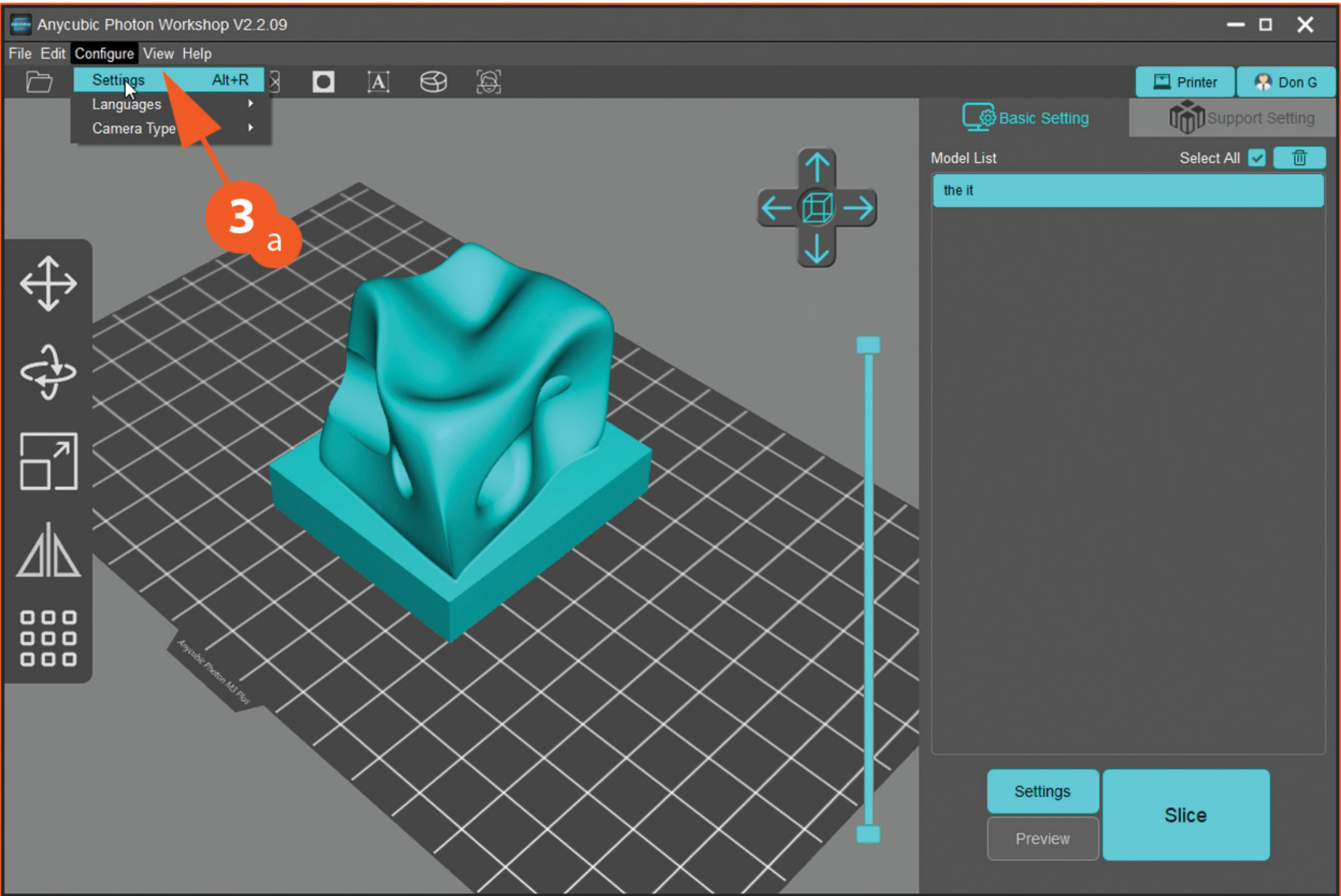
At this stage you should rotate your object (if necessary )to the best position.

2a - Select the Rotate icon.



2b - Type in the degrees you want to Rotate in the correct Axis. Our example wants to rotate the object down onto its flat base. We select the X axis (red) and type in 90 degrees.

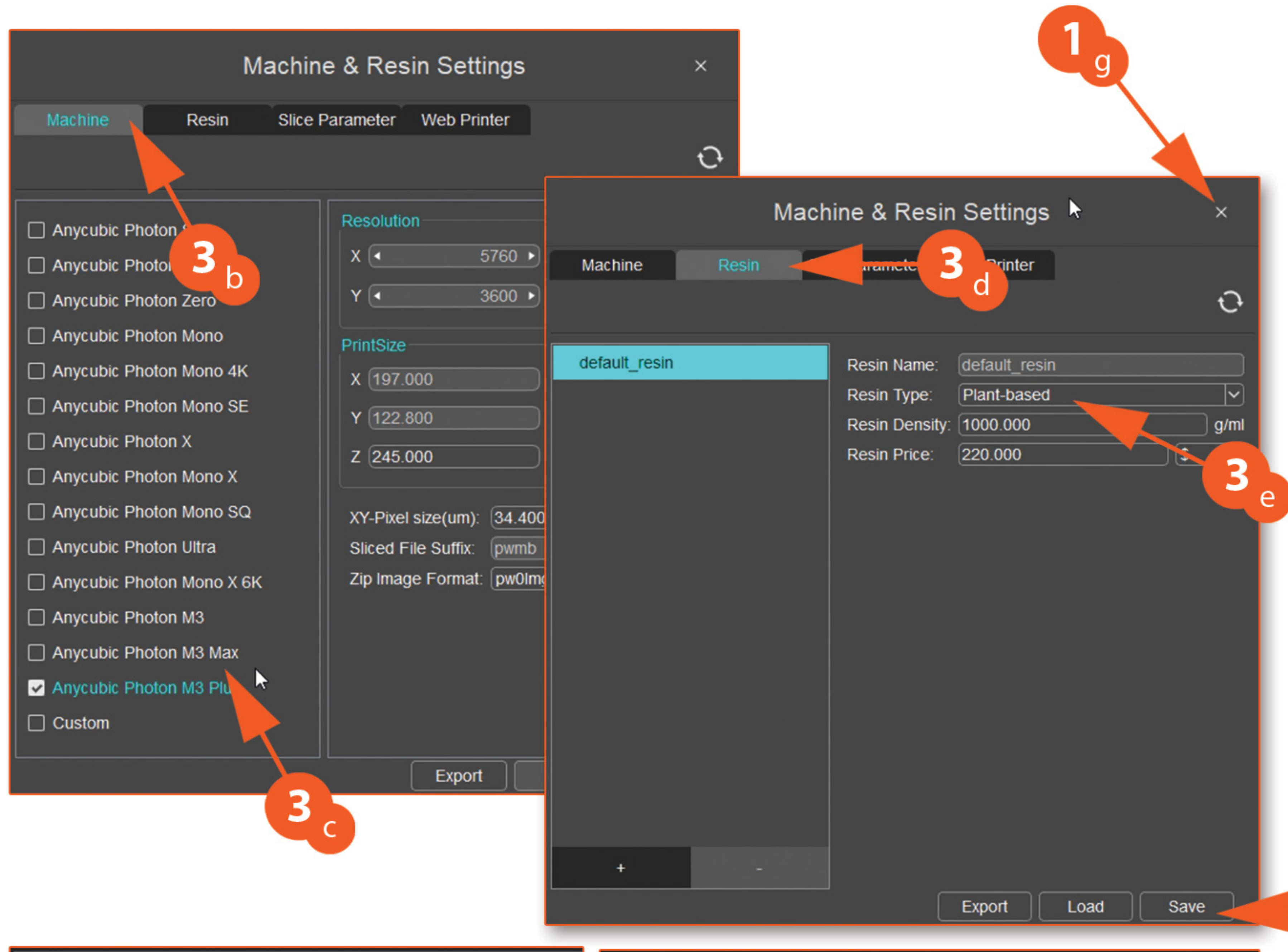
2c - After it rotates, Click anywhere in the window to close the menu.



3

3a - Select Configure & Settings





**3**

3b - On The Machine Tab.

3c - Select the printer you are using:

- Large Anycubic is the Anycubic Photon M3 Max
- Smaller Anycubic is the Anycubic Photon M3 Plus

3d - Select the Resin tab.

3e - Choose Plant Based.

3f - Save the settings.

3g - Close the window.

**4**

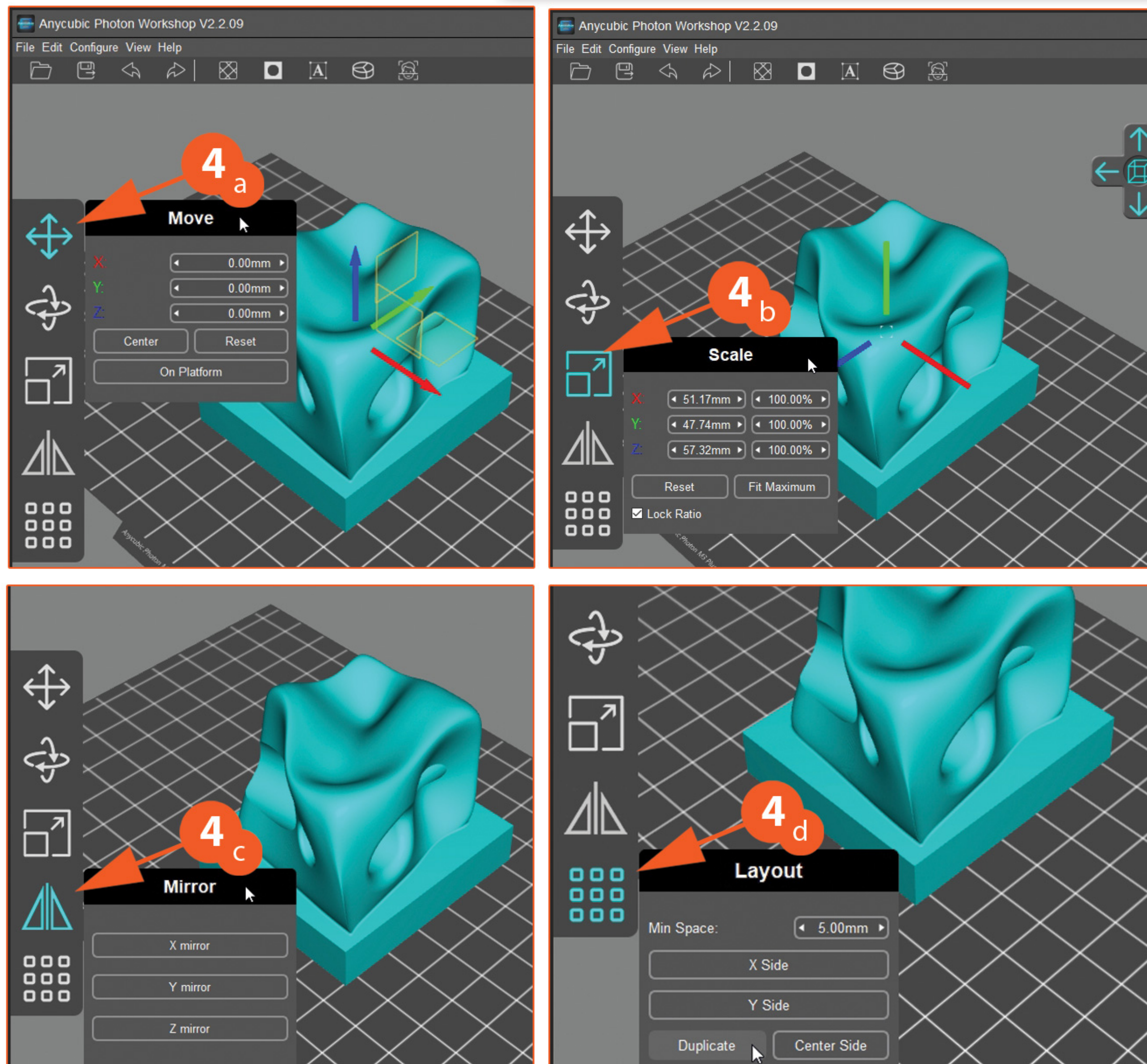
If you want to modify other settings use the following Icons:

4a - To **Move** your object (object centered is always the best position).

4b - **Scale** your object.

4c - **Mirror** your object.

4d - **Duplicate** your object.

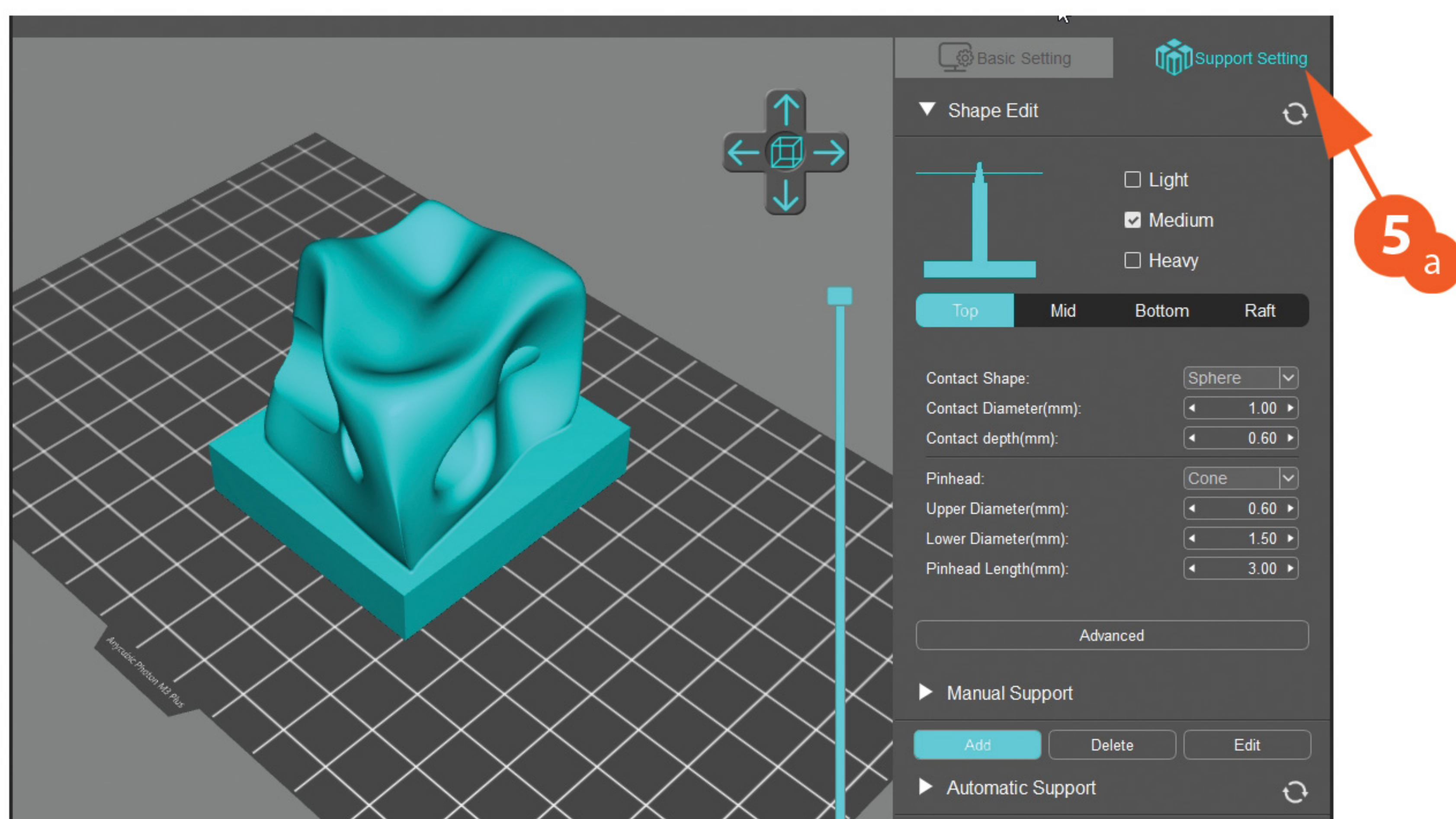


**5**

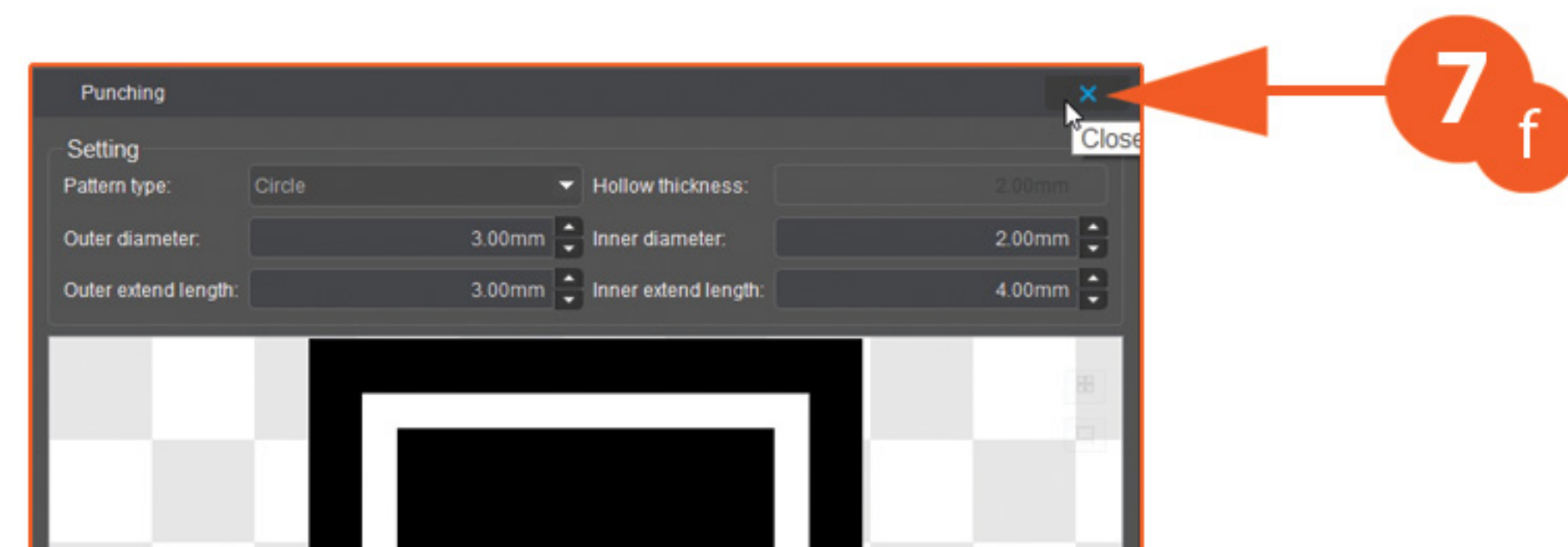
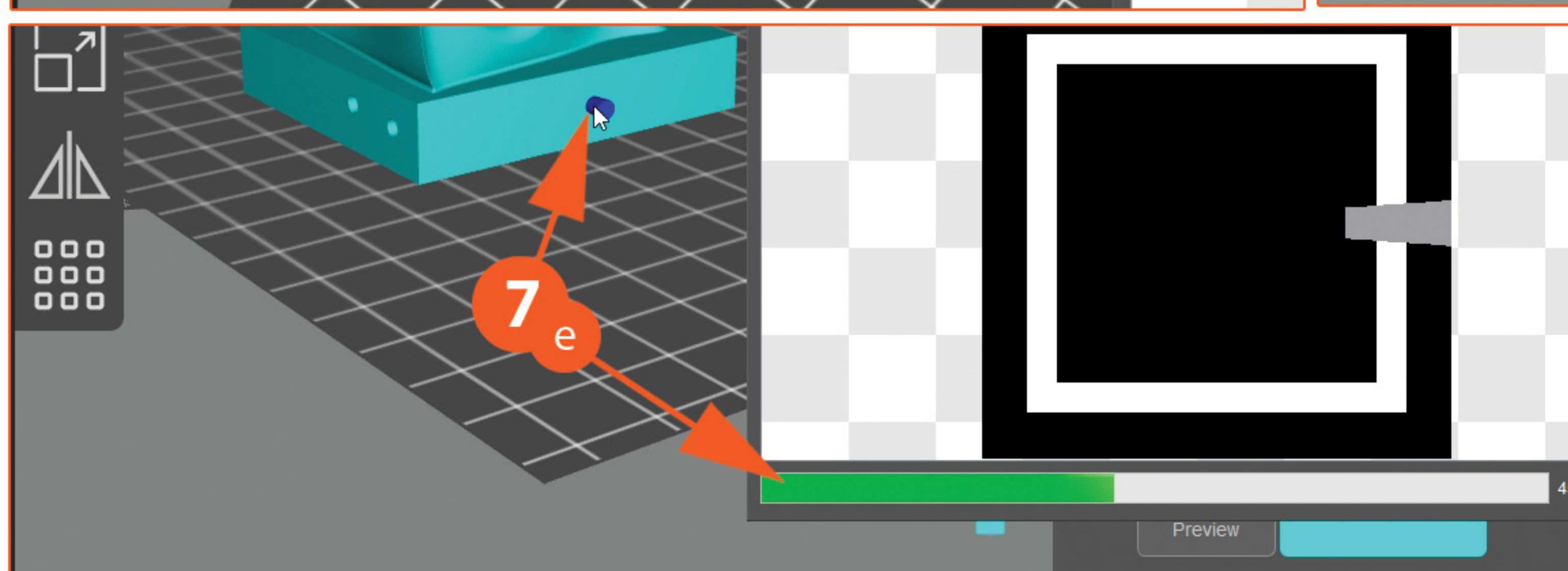
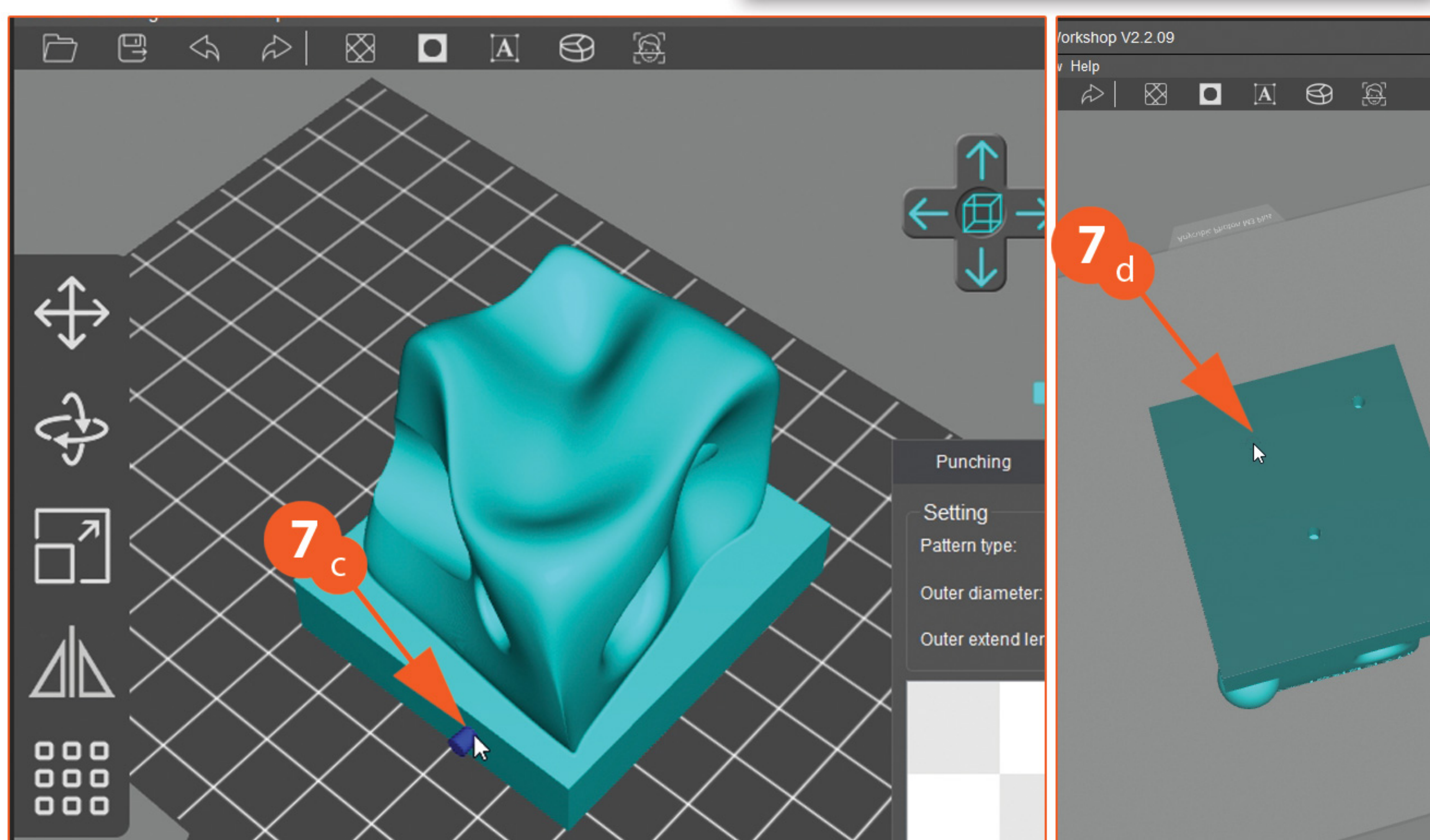
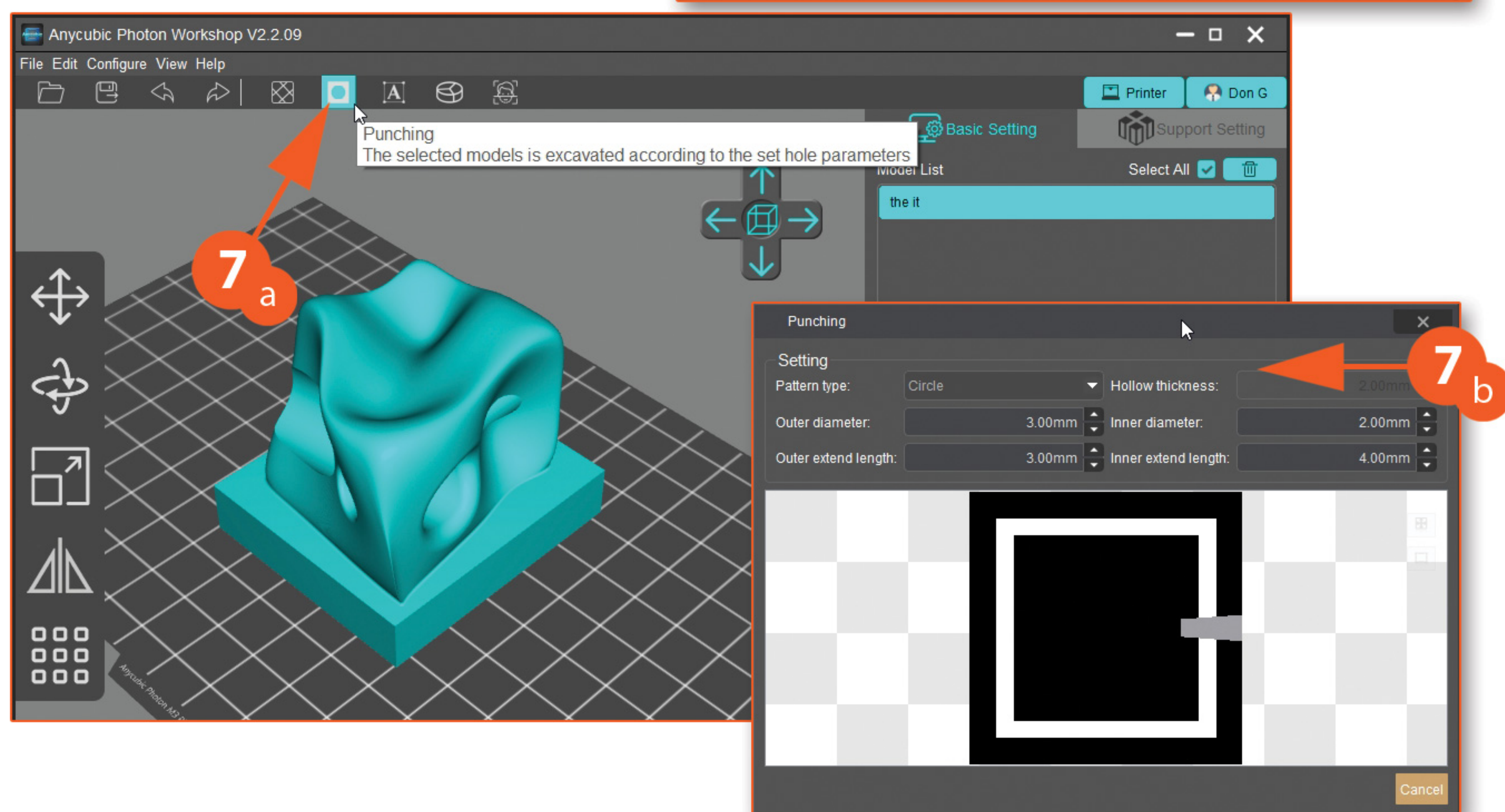
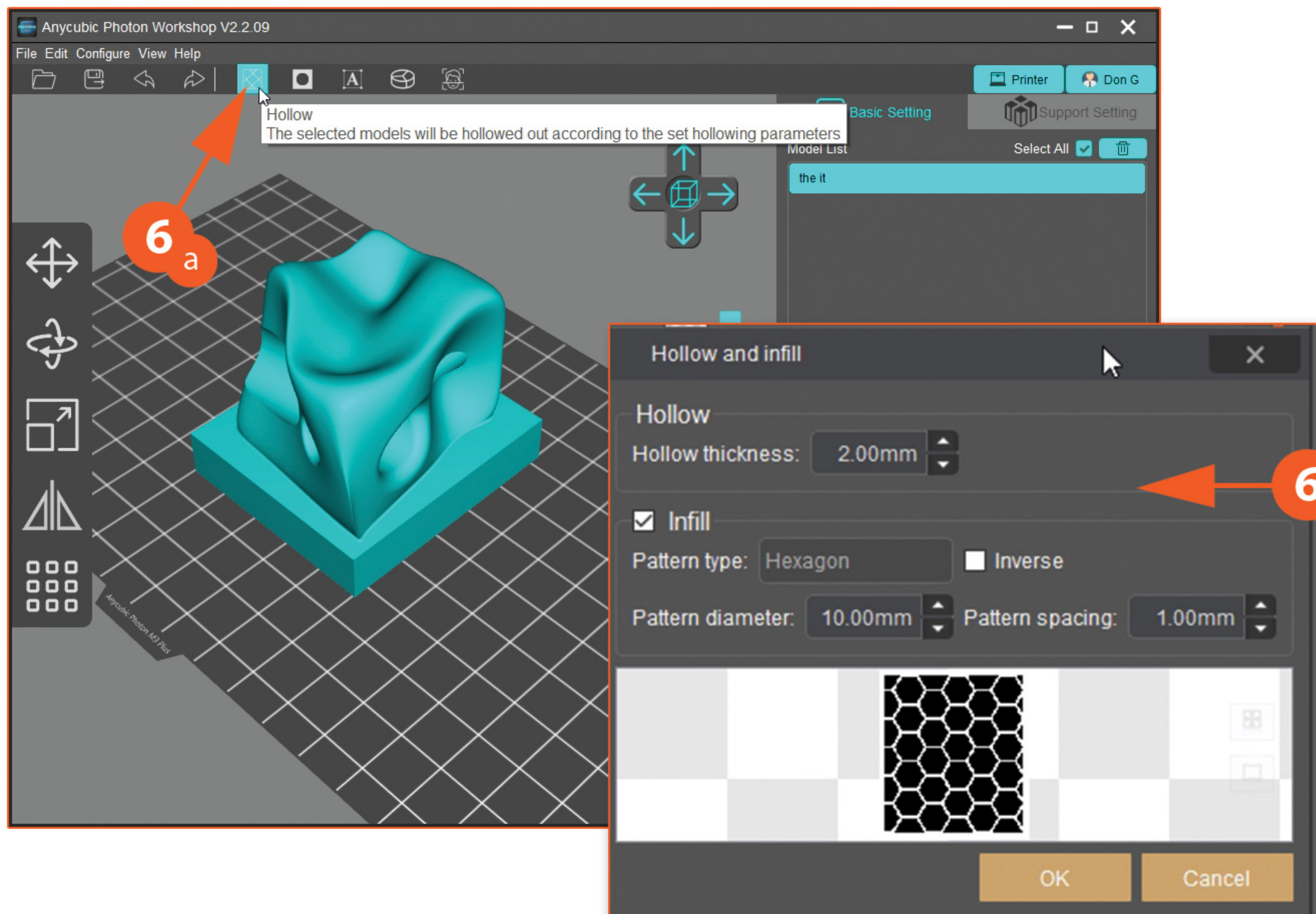
5 - For advanced users only, to modify the support settings. By default the supports are auto generated.

5a - Select The Supprt Settings Tab.

You then can modify all of the support and raft settings.









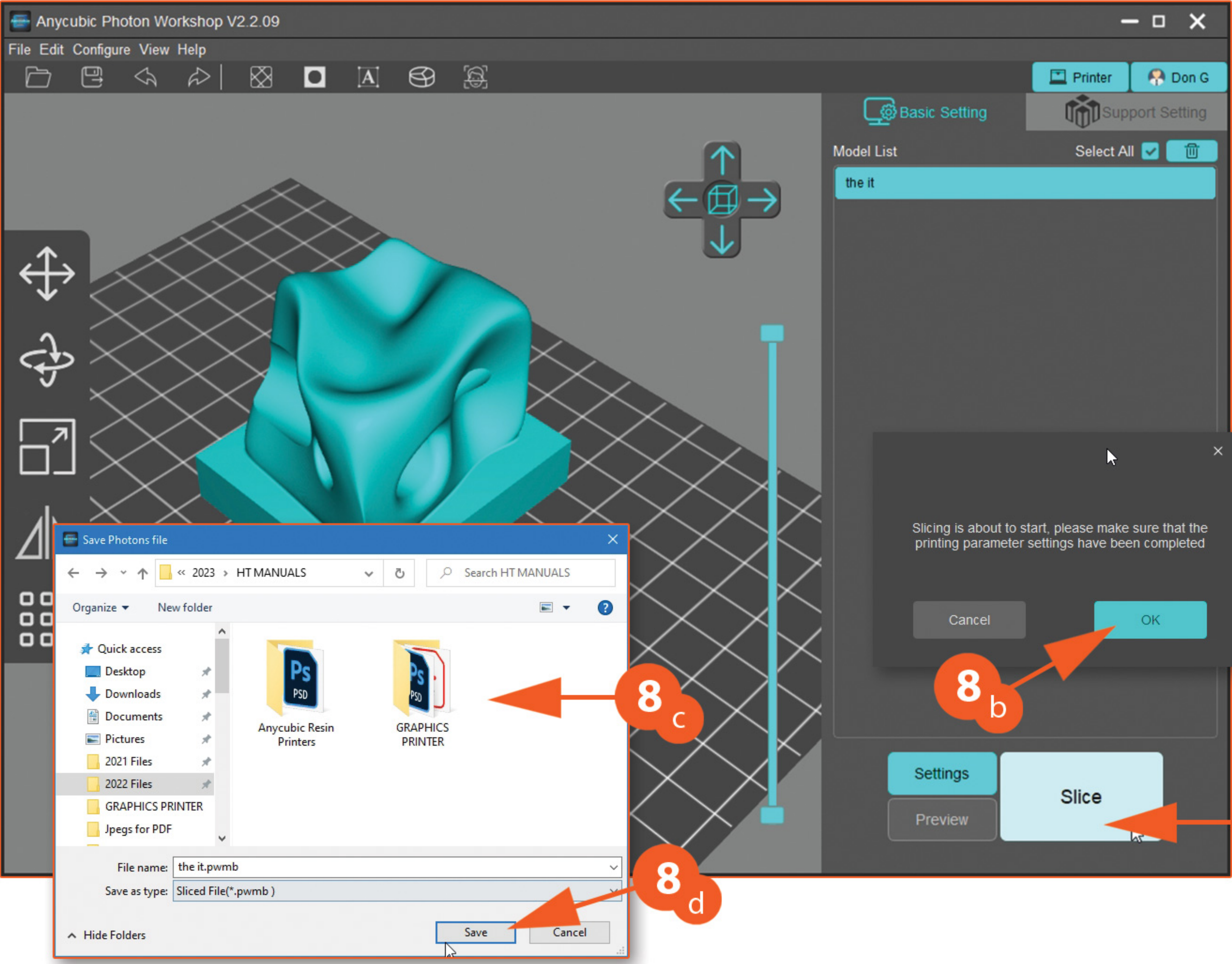
8

8a - Click On Slice.

8b - Click Ok.

8c - Locate the USB drive or folder you want to save your file to.

8d - Save your file.



8e - If you want to see how the object will print, you can use the slider to see the different stages of the print.

